

ORDERLY LIQUIDATION

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AEROSPACE COMPOSITE MANUFACTURING FACILITY

PLEASE CALL FOR DETAILS AND PRICING TODAY 818-264-4232

NEW/REFURBISHED FIVES CHARGER SMALL FLAT TAPE LAYER WITH INTEGRAL VACUUM LAY-UP TABLE, CM100 CNC CONTROL, VERSION 6



MACHINE SPECIFICATIONS: AXIS SPECIFICATIONS FOR A MACHINE WITH A TAPE HEAD CAPABLE OF LAYING 300 MM (12 INCH) WIDE TAPE (AND OPTIONAL 150 MM (6 INCH) OR 75 MM (3 INCH) WIDE TAPE). THE STATED TRAVELS FOR THE X, Y, Z, AND C AXES ARE BASED ON THE COMPACTOR CENTERLINE.

AXIS	MACHINETRAVELS	MINIMUM FEEDRATE	MAXIMUM FEEDRATE
X LONGITUDINAL	6950 MM (273.6 INCHES)	5 MM/MIN (0.2 INCH/MIN)	60 000 MM/MIN (2400 INCH/MIN)
Y TRAVERSE	3235 MM (127.3 INCHES)	5 MM/MIN (0.2 INCH/MIN)	60 000 MM/MIN (2400 INCH/MIN)
Z VERTICAL	150 MM (5.9 INCHES)	5 MM/MIN (0.2 INCH/MIN)	22 000 MM/MIN(900 INCH/MIN)
C HEAD ROTATION	+/- 190 DEGREE	1 DEG/MIN	12 000 DEG/MIN
E CUTTER (2) ROTATION	0 TO -180 DEGREE	1 DEG/MIN	90 000 DEG/MIN
Q CUTTER (2) TRAVERSE	360 MM (14.2 INCHES)	5 MM/MIN (0.2 INCH/MIN)	38 000 MM/MIN (1500 INCH/MIN)
D CUTTER (1) ROTATION	0 TO +180 DEGREE	1 DEG/MIN	90 000 DEG/MIN
V CUTTER (1) TRAVERSE	360 MM (14.2 INCHES)	5 MM/MIN (0.2 INCH/MIN)	38 000 MM/MIN (1500 INCH/MIN)
U TAPE REEL	CONTINUOUS +/-	5 MM/MIN (0.2 INCH/MIN)	60 000 MM/MIN (2400 INCH/MIN)



UNITED
ASSET SALES
ROY GAMITYAN, AUCTIONEER

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23945 Calabasas Road, Suite 209, Calabasas, CA 91302
Office 818.264.4232 | roy@unitedassetsales.com

WWW.UNITEDASSETSALES.COM