

PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

MAJOR AEROSPACE MACHINING, FLUID FORMING & SHEET METAL FABRICATION FACILITY

ONLINE AUCTION CLOSES: TUESDAY, NOVEMBER 9 STARTING AT 11:00 AM PST
INSPECTION: MONDAY, NOVEMBER 8 FROM 9:00 AM TO 3:00 PM PST
LOCATION: 344 WEST 157TH STREET, GARDENA, CA 90248



(2) VERNON WHEELON FLUID CELL FORMING PRESSES, 2017 BAKER AUTOMATED ANODIZING/CHEM LINE, HUFFORD A-10 EXTRUSION STRETCH FORMING PRESS, (2) 2006 HAAS VR-11B & 2006 HAAS VR-9 5-AXIS VERTICAL MACHINING CENTERS, 2007 HAAS VF-9/40, 2006 VF-7B/40, 2009 HAAS VF-5D/40, 2007 VF-5SS, 2007 HAAS VF-4SS APCQ, 2007 HAAS VF-4SS APCQ, 2005 HAAS VF-4SS APC, 2004 HAAS VF-4, 2002 HAAS VF-4 BAPC, (2) 2007 HAAS VF-3SS, (5) 2008-2007 HAAS VF-2SS, 2006-2005 HAAS VF-2D VERTICAL MACHINING CENTERS, 2008 HAAS EC-400PP MULTI PALLET HORIZONTAL MACHINING CENTER, 2009-2006 HAAS GR512 & 2008-2006 KOMO VR512 ROUTERS, 2006 HAAS SL-10T TURNING CENTER, HAAS 5-AXIS TRUNNION ROTARY TABLES, FLOW ABRASIVE WATER JETS, 2007 PAC FILTER PRESS, NISSHINBO HIQ-1250 TURRET PUNCH PRESS, PACIFIC J-SERIES 110 TON PRESS BRAKE, GREENERD 50 TON PRESSES, TIMESAVER SANDER, AMERICAN TURNMASTER LATHE, BRIDGEPORT VERTICAL MILL, SAWS, SUNNEN HONE, SPOT WELDERS, MARCHANT SHRINKING & STRETCHING MACHINES, DRILL PRESSES, AIR COMPRESSORS, INSPECTION, KURT VISES, TOOLING & RELATED ITEMS



UNITED
ASSET SALES
ROY GAMITYAN, AUCTIONEER

ROY GAMITYAN, AUCTIONEER

23945 Calabasas Road, Suite 209, Calabasas, CA 91302
Office 818.264.4232 | roy@unitedassetsales.com

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OR BY APPOINTMENT ONLY

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TERMS OF PAYMENT:

NO DEBIT OR CREDIT CARDS! CASHIER'S CHECK,
BUSINESS CHECK WITH BANK LETTER OF
GUARANTEE, BANK WIRE TRANSFER.
FULL PAYMENT MUST BE MADE NO LATER
THAN 24 HOURS OF WINNING BID.

REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN
FRIDAY DECEMBER 3. NO EXCEPTIONS.
PREPPING, LOADING & TRUCKING IS THE
RESPONSIBILITY OF THE BUYER.

BUYER'S PREMIUM:

18% FOR ALL PURCHASES.

COMPLETE CATALOG & BIDDING INFO:

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ROY GAMITYAN, AUCTIONEER
CA Bond# 63388305

SHEET METAL FABRICATION EQUIPMENT

2000 NISSHINBO HIQ-1250/50 TURRET PUNCH PRESS, 30 TON, 98" X 49" SHEET SIZE,
THICK TURRET, 52 STATION, NISSHINBO PAL-510T CONTROL, S/N 12020

PACIFIC J-SERIES PRESS BRAKE, MODEL J110-12, 10' X 110 TON CAPACITY, AUTOGAUGE
CNC 100 CONTROL, TRAIID EAGLE EYE PROTECTION, S/N A516



1996 GREENERD HCA-50-30R8
C-FRAME PRESS, 50 TON, OPEN GAP,
S/N 9675110

1995 GREENERD HCA-50-60RS
C-FRAME PRESS, 50 TON, OPEN GAP,
S/N 9575032

TIMESAVER 37" BELT SANDER

FLADDER-AUT 36" BRUSH
DEBURRING MACHINE

L & J OBI PUNCH PRESS, 70 TON

MACHINE TECHNOLOGIES HOT
FORMING PRESS, 24" X 24" PLATEN,
S/N 87-61701-1

PEXTO 16-18 ROLL, 418E, 4' X 18
GAUGE, S/N 5/71



**REGISTER
FOR ONLINE
BIDDING NOW!**

**TOOLROOM
EQUIPMENT**

AMERICAN TURNMASTER
AT-1340G LATHE, 6" CHUCK,
TAILSTOCK, S/N 13406111720

BRIDGEPORT VERTICAL MILL,
SERIES 1, 2 HP, POWER FEED,
SONY DRO, S/N BR274747

1999 WEGOMA SD 175
MITERING COLD SAW,
17" BLADE, INFEED/OUT FEED
ROLLER CONVEYOR,
S/N 001-0007

DOALL 3613-1 VERTICAL
BANDSAW, DUAL TABLE,
S/N 440-89349



KALAMAZOO FA-350 AUTOMATIC
COLD SAW, 36" THROAT, 14" BLADE,
S/N 110

DELTA 12"-14" TILTING ARBOR SAW
SUNNEN MBB-1800 HONE,
S/N 73587

BURR KING 760 BELT SANDERS,
(6) DAKE ARBOR PRESSES,
CLAUSING DRILL PRESSES,
VERTICAL PANEL SAW, (60) KURT
8" & 6" MACHINE VISES, HOUTE
TOOL HOLDER CARTS, STEEL TABLES
AND RELATED ITEMS

100'S OF 50 & 40 TAPER
TOOL HOLDERS



FLUID CELL FORMING PRESSES

VERSON WHEELON, MODEL 29000R-50-116, FLEX-DIE RUBBER PAD, S/N 27296, FLUID FORMING CAPACITY TONNAGE 29,000 FORMING PRESSURE: THRU 10,000 P.S.I., TRAYS: TWO TRAY SIZE AT TOP 50" X 116" (1,270MM X 2,946.4 MM) RIGHT TRAY AREA AT A 6 INCH (152.4MM) DEPTH 42" X 109" (1,079.5MM X 2,768.6MM), LEFT TRAY AREA AT A 10 INCH (254MM) DEPTH 37" X 104", MOTOR DRIVES: ALL MOTORS WIRED 440 VOLTS, 3 PHASE, (2) EVACUATE HIGH PRESSURE PUMPS 75 HP & 150 HP, (1) ACC PUMP 30 HP (1) PILOT PUMP 20 HP, (1) VACUUM PUMP 15 HP, (1) FILTER PUMP 1/4 HP, CONTROLS: WIRED 115 VOLTS, OPERATOR CONTROL STATION LOCATED CENTER OF BARREL, (2) SIDE CONTROLS STATIONS LOCATED AT END OF EACH BARREL WITH EMERGENCY STOP BUTTONS, EQUIPPED WITH: (1) POWER UNIT AND OIL RESERVOIR, (1) NITROGEN INTENSIFIER PUMP. (2) THROW PAD ROLL-UP DEVICE FOR EACH TABLE, (1) ACCUMULATOR HYDRAULIC OIL STORAGE TANK, (1) FLUID CELL, (1) RUBBER PAD ELECTRICAL STARTER PANELS, COMPLETE FACTORY SAFETY GUARDS, DIMENSIONS 342.16" L-R X 120", F-B X 1873/8" HEIGHT WITH FILL LINES, MAIN CHAMBER WITH FILL LINES, HEIGHT ABOVE GROUND 167 7/8" (428.63MM), POWER UNIT AND OIL RESERVOIR F-B 96" X 178" (2,438.4MM X 4,521.2MM, INTENSIFIER 33" X 33" X 132" HT. (38.2MM X 838.2MM X 3,352.8MM), ACCUMULATOR 80" DIAMETER X 186" HT. CONTROL PANEL 144" LR X 18" FB X 91" HT., APPROX. WT. 363,700 LBS, (2,032MM DIAMETER X 4,724.4MM HT.) (3,657.6MM FB X 457.2 FB X 2,311.4MM HT



REBUILT 2004

VERSON WHEELON DIRECT ACTING HYDRAULIC FORMING PRESS, MODEL 21000R-50-168, FLEX-DIE RUBBER PAD, S/N 13249, SPECIFICATIONS: FLUID FORMING CAPACITY TONNAGE: 21,000, FORMING PRESSURE: 5,000 P.S.I. MAX., TRAY: (2), TRAY SIZE AT TOP 50" X 164" (1,270MM X 4,165.6MM), TRAY AREA AT 5" DEPTH 44" X 158" (1,117.6MM X 4,019.55MM), TRAY AREA AT 7" DEPTH 38" X 152" (965.2MM X 3,860.8MM), MOTOR DRIVES: WIRED 440 VOLTS, 3 PHASE, HIGH PRESSURE PUMPS 75 HP (55.2KW), VOLUME PUMP EVACUATING 30 HP (22.07KW), FILTER PUMP 1/3 HP (24.55KW), CONTROLS: WIRED 115 VOLTS, (1) OPERATOR CONTROL STATION, (2) SIDE CONTROLS STATIONS AT END OF BARREL W/EMERGENCY STOP, EQUIPPED WITH: (2) THROW PAD ROLL-UP DEVICE, FLUID CELL, (1) RUBBER PAD, ELECTRICAL STARTER PANELS, COMPLETE FACTORY SAFETY GUARDS, DIMENSIONS POWER UNIT AND RIGHT TRAY 130" F-B X 389" L-R X 144" ABOVE FLOOR, 18" BELOW FLOOR OVER-ALL HEIGHT 162", DIMENSIONS POWER UNIT & RIGHT TRAY (3,302MM) F-B X (9,880.6MM) L-R, (3,657.6MM) ABOVE FLOOR + (457.2MM) BELOW FLOOR OVER-ALL HEIGHT (4,1148MM)

STRETCH WRAP FORMING MACHINE

HUFFORD MODEL A-10 STRETCH WRAP FORMING MACHINE, CAPACITY: 17.5 TONS, TABLE DIMENSIONS 30" X 65", TABLE HEIGHT 35.5", MAXIMUM PART LENGTH FORMED 219", STANDARD ARM MINIMUM PART LENGTH FORMED 10", MAXIMUM DIE HEIGHT 20", MAXIMUM DIE LENGTH @ 180 DEG. 68", MINIMUM DIE LENGTH @ 180 DEGREE, S/N 24



GANTRY ROUTERS

2009 HAAS GR512, 5' X 12' TABLE; TRAVELING GANTRY STYLE, 20.5" UNDER THE BRIDGE, 11" Z-AXIS STROKE, (10) ATC, TABLE HOLD DOWN SCREW FIXTURES, S/N 1071513

2006 HAAS GR512, 5' X 12' TABLE; TRAVELING GANTRY STYLE, 20.5" UNDER THE BRIDGE, 11" Z-AXIS STROKE, (10) ATC, TABLE HOLD DOWN SCREW FIXTURES, S/N 1052759

2008 KOMO VR512 MACH XTRM, 5' X 12' TABLE, TOOL CHANGER, DYNICS CONTROL, S/N 68621-08

2006 KOMO VR512 MACHINE SHO, 5' X 12' TABLE, 10-HEAD QUICK CHANGER, S/N 57952-06

5 & 4-AXIS TRUNNION & ROTARY TABLES

(5) HAAS TR210 & HRT160 ROTARY TABLES

WATERJET

2003 FLOW, 6' X 12' TABLE, 60,000 PSI, FLOWMASTER VERSION 6 SOFTWARE

2012 FLOW M2-313B, TABLE SIZE 13 X 13M, FLOWMASTER VERSION 6 SOFTWARE, S/N 120465



2012



TURNING CENTER

2006 HAAS SL-10T, MAXIMUM TURNING DIAMETER 11", MAXIMUM TURNING LENGTH 14", SWING OVER CROSS SLIDE 8", X AXIS TRAVEL 6.25", Z AXIS TRAVEL 14.00", 12 STATION TURRET, 6000 RPM, 1.75" BAR CAPACITY, TOOL PRE-SETTER, HYDRAULIC TAIL STOCK, 12 ATC, 15 HP, AUTOMATIC CHIP AUGER, HAAS SERVO BAR 300 LOADER, S/N 73255

DONT MISS THIS SALE!

5-AXIS VERTICAL MACHINING CENTERS

(2) 2006 HAAS VR-11B, 5-AXIS ARTICULATING HEAD, 120" X, 40" Y, 30" Z, 84" X 36" TABLE, 10000 RPM SPINDLE, THROUGH SPINDLE COOLANT, 20 HP SPINDLE, 40 TAPER, 32 ATC, REMOTE JOG HANDLE, S/N'S 49667, 49668

2006 HAAS VR-9, 5-AXIS ARTICULATING HEAD, XYZ TRAVELS: 84" X, 40" Y, 30" Z, 84" X 36" TABLE, 15000 RPM SPINDLE, 20 HP SPINDLE, 40 TAPER, 24 ATC, SIDE MOUNT TOOL CHANGER, REMOTE JOG HANDLE, S/N 1052742

VERTICAL MACHINING CENTERS

2007 HAAS VF-9/40, XYZ TRAVELS: 84" X 40" X 30", 84" X 36" TABLE, 10000 RPM SPINDLE, 30 HP, 40 TAPER, 24 ATC, SIDE MOUNT TOOL CHANGER, 2 SPEED GEAR DRIVE, CHIP BLASTER, 4TH AXIS READY, MIDACO SERIES 80SD AUTOMATIC ALUMINUM AUTO DOOR PALLET CHANGER, S/N 1060941

2006 HAAS VF-7B/40, XYZ TRAVELS: 84" X 32" X 30", 36" X 14" TABLE, 10000 RPM, THROUGH SPINDLE COOLANT, 30 HP SPINDLE, 40 TAPER, 24 ATC, SIDE MOUNT TOOL CHANGER, 2 SPEED GEAR DRIVE, CHIP BLASTER, AUTOMATIC CHIP AUGER, 4TH AXIS READY, MIDACO SERIES 80SD AUTOMATIC ALUMINUM AUTO DOOR PALLET CHANGER, S/N 1052111

2009 HAAS VF-5D/40, XYZ TRAVELS: 50" X 26" X 25", 52" X 23" TABLE, 24 ATC, VECTOR DUAL DRIVE, THROUGH COOLANT SPINDLE, 20 HP, 7500 RPM, 40 TAPER, AUTOMATIC CHIP AUGER, HIGH INTENSITY LIGHTING, S/N 1073797

2007



2007



2006



2007 HAAS VF-5SS, XYZ TRAVELS: 50" X 26" X 25", 52" X 23" TABLE, 24 ATC, HIGH SPEED SIDE MOUNT TOOL CHANGER, INLINE DIRECT DRIVE SPINDLE, 30 HP, 12000 RPM, 40 TAPER, AUTOMATIC CHIP AUGER, HIGH INTENSITY LIGHTING, JOG HANDLE, RENISHAW PROBING SYSTEM, S/N 1056788

2007 HAAS VF-4SS APCQ MINI FMS, XYZ TRAVELS: 50" X 20" X 25", 52" X 18" TABLE, 40 ATC, SIDE MOUNT TOOL CHANGER, THROUGH COOLANT SPINDLE, INLINE DIRECT DRIVE, 12000 RPM, 30 HP, 12000 RPM, 40 TAPER, AUTOMATIC CHIP AUGER, CHIP BLASTER, AUTOMATIC PALLET CHANGER, S/N 1056650

2005 HAAS VF-4SSAPC, XYZ TRAVELS: 50" X 20" X 25", 52" X 18" TABLE, 24 ATC, HIGH SPEED SIDE MOUNT TOOL CHANGER, 30 HP, 12000 RPM, 40 TAPER, AUTOMATIC CHIP AUGER, HIGH INTENSITY LIGHTING, AUTOMATIC PALLET CHANGER, S/N 43310

2002 HAAS VF-4 BAPC, VOP-D, XYZ TRAVELS: 50" X 20" X 25" Z, 52" X 18" TABLE, 24 ATC, SIDE MOUNT TOOL CHANGER, THROUGH COOLANT SYSTEM, 30 HP, 10000 RPM, 1200 IPM, 40 TAPER, AUTOMATIC CHIP AUGER, AUTOMATIC PALLET CHANGER, S/N 28304

2004 HAAS VF-4D, VOP-A, XYZ TRAVELS: 50" X 20" X 25", 52" X 18" TABLE, 24 ATC, SIDE MOUNT TOOL CHANGER, 20 HP, 10000 RPM, 40 TAPER, AUTOMATIC CHIP AUGER, RENISHAW PROBING SYSTEM, 4TH AXIS READY, S/N 38605

2007 HAAS VF-3SS, XYZ TRAVELS: 40" X 20" X 25", 48" X 18" TABLE, 24 ATC, SIDE MOUNT TOOL CHANGER, 30 HP, 12000 RPM, 40 TAPER, HIGH SPEED AUTOMATIC CHIP AUGER, HIGH INTENSITY LIGHTING, JOG HANDLE, RENISHAW PROBING SYSTEM, S/N 1062023

(4) 2008 HAAS VF-2SS, XYZ TRAVELS: 30" X 16" X 20" Z, 36" X 14" TABLE, 24 ATC, HIGH SPEED SIDE MOUNT TOOL CHANGER, INLINE DIRECT SPIDLE, 30 HP, 12000 RPM, 40 TAPER, 4TH AXIS READY, HIGH INTENSITY LIGHTING, RENISHAW PROBING SYSTEM, S/N'S 1065968, 1065971, 1065953, 1065972

(2) 2007 HAAS VF-2SS, XYZ TRAVELS: 30" X 16" X 20", 36" X 14" TABLE, 24 ATC, HIGH SPEED SIDE MOUNT TOOL CHANGER, 30 HP, 12000 RPM, 40 TAPER, JIG HANDLE, AUTOMATIC CHIP AUGER, S/N'S 1059023, 1056986

2006 HAAS VF-2D, VOP-B, XYZ TRAVELS: 30" X 16" X 20" Z, 36" X 14" TABLE, 24 ATC, 20 HP, 10000 RPM, 40 TAPER, VICTOR DUAL DRIVE, AUTOMATIC CHIP AUGER, 4TH AXIS READY, S/N 1051900

(2) 2005 HAAS VF-2D, XYZ TRAVELS: 30" X 16" X 20", 36" X 14" TABLE, 20 HP, 10000 RPM, 40 TAPER, RENISHAW PROBING SYSTEM, AUTOMATIC CHIP AUGER, S/N 46291, 46292

6 PALLET HORIZONTAL MACHINING CENTER

2008 HAAS EC-400PP, XYZ TRAVELS: 22" X 25" X 22", 6 STATION PALLET POOL, 15.75" X 15.75" PALLETS, AUTOMATIC PALLET CHANGER, 12000 RPM, 40 TAPER SPINDLE, 30 HP, INLINE DIRECT DRIVE SPINDLE, 70 POCKET SMT, THROUGH COOLANT SPINDLE, CHIP CONVEYOR, LOAD & UNLOAD STATION, RENISHAW PROBING SYSTEM, S/N 2052621

2008



2006



AUTOMATED ANODIZING/CHEM FILM SYSTEM

2017 BAKER, SYSTEM TYPE: BTA MODEL SL-350, LINE NUMBER A3047, ORDER NUMBER 172675, TOP RAIL SUPPORTED TRANSPORTER, 330 LB MAXIMUM GROSS WEIGHT, (9) 304 STAINLESS STEEL & COOPER FLIGHT BARS, SYSTEM LAYOUT: 14 2" (INCLUDING CATWALK, 52' 10" OVERALL LENGTH, 14' OVERALL HEIGHT



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2012

**FEATURING (25) IMMACULATE
HAAS CNC MACHINES!**



STAKE BED TRUCK

2012 HINO MODEL 268 STAKE BED TRUCK, 7.6 L L6 DIESEL ENGINE, LIC# 40915H1, VIN# 5PVNE8JT2C4S54577

RUBBER BOX PRESS

4 POST, 36" X 60" BED



FILTER PRESS

2017 PAC PRESS, MODEL P4E135-2, 2 CU. FT. CAPACITY, MAX PRESSURE 100/7300, S/N 1559

PRESS TYPE SPOT WELDERS

JANDA PVFD3-170-24RTDF, 170 KVA, 36" THROAT, S/N P-3604

SCIAKY SPT 2-30-75-36, 100 KVA, 36" THROAT, S/N 8887



AIR COMPRESSOR & REFRIGERATED AIR DRYER

INGERSOLL RAND SSR-EP100, 100 HP, S/N F9149U94007
2015 QUINCY QPNC0600 (A14) UL, S/N CA1847872



SHRINKING & STRETCHING MACHINES

(8) MARCHANT, MODELS 12A, 6FG, 6A, 4A-M



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