

PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

ULTRA MODERN CNC MACHINING, TURNING & MACHINE SHOP

ONLINE AUCTION CLOSING: TUESDAY, NOVEMBER 14 STARTING AT 10:00 AM PST
INSPECTION: MONDAY, NOVEMBER 13 FROM 9:00 AM TO 3:00 PM PST
LOCATION: 2110 S. LYON STREET, UNIT C, SANTA ANA, CA 92705



2019-2018 HWACHEON VESTA-1000+, 2013 HAAS VF-2 & FADAL VMC40 VERTICAL MACHINING CENTERS, 2019 HAAS ST-20Y, 2012 HAAS ST-20, 2013 HWACHEON HI-TECH 200B MC TURNING CENTERS, 2019 HAAS BARFEEDERS, HAAS HRC160 ROTARY TABLE, 2019 HAAS HA5C4 4-HEAD INDEXER, HARDINGE DSM-59 LATHE, 2016 GIANT GBB-4 FINISHING BOWL, 2020 EATON & KAESER AIR COMPRESSORS, SURFACE GRINDER, (2) HORIZONTAL BAND SAWS, DRILL PRESSES, BALDOR 2" BELT SANDER, DELTRONIC DH-216 OPTICAL COMPARATOR, INSPECTION, KURT VISES, LISTA CABINETS, TOOLING & RELATED ITEMS



UNITED
ASSET SALES
ROY GAMITYAN, AUCTIONEER

ROY GAMITYAN, AUCTIONEER CA BOND# 63388305
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TERMS OF PAYMENT:

CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 24 HOURS OF WINNING BID.

REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN WEDNESDAY, NOVEMBER 22. NO EXCEPTIONS. PREPPING, REMOVAL, LOADING & TRUCKING IS THE RESPONSIBILITY OF THE BUYER.

BUYER'S PREMIUM:

18% FOR ALL PURCHASES.

FOR COMPLETE SALE INFO: 818.264.4232
OR VISIT WWW.UNITEDASSETSALES.COM
EMAIL: ROY@UNITEDASSETSALES.COM

ONLINE BIDDING PROVIDED BY

BidSpotter



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SUPPORT EQUIPMENT

2016 GIANT GBB-4 VIBRATORY FINISHING BOWL, 30" CAPACITY, 15 HP, 1100-1560 RPM, S/N 2623
HARDINGE DSM-59 LATHE, 5-STATION TURRET, COLLET CLOSER
BOYAR SCHULTZ 6" X 18" SURFACE GRINDER
LINCOLN WELD PAK 180 HD WELDER
JET J-2500 DRILL PRESS, 15", S/N 354400
(2) HORIZONTAL BAND SAWS, PORTABLE
BALDOR 2" BELT SANDER
(2) DOUBLE END GRINDERS, CABINET, LIGHTS, CART MOUNTED
LISTA CABINETS, 40 TAPER TOOL HOLDERS, KURT VISES, DRILLS, TAPS, REAMERS, CUTTERS, END MILLS, MILLER WELDER, FANS, INSPECTION TOOLS AND RELATED ITEMS



VERTICAL MACHINING CENTERS

2019 HWACHEON VESTA-1000+, FANUC Oi-MF SERIES CNC CONTROL, XYZ TRAVELS: 40" X 21" X 19", 43" X 19" TABLE, 12,000 RPM SPINDLE, HIGH PRESSURE THRU COOLANT SPINDLE, RIGID TAPPING, CAT 40 TAPER, 30 ATC, 25 HP, AIR CHILLER, CHIP CONVEYOR, S/N M299367G3NB

2018 HWACHEON VESTA-1000+, FANUC Oi-MF SERIES CNC CONTROL, XYZ TRAVELS: 40" X 21" X 19", 43" X 19" TABLE, 12,000 RPM SPINDLE, HIGH PRESSURE THRU COOLANT SPINDLE, RIGID TAPPING, CAT 40 TAPER, 30 ATC, 25 HP, AIR CHILLER, CHIP CONVEYOR, S/N M299366D4NG

2013 HAAS VF-2, HAAS CNC CONTROL, XYZ TRAVELS: 30" X 16" X 20", 36" X 14" TABLE, 8,100 RPM, CAT 40 TAPER, 24 ATC, 4TH AXIS READY, 30 HP, S/N 1108670

1989 FADAL VMC40, FADAL CNC 88HS CNC CONTROL, XYZ TRAVELS: 22" X 16" X 20", 39" X 16" TABLE, CAT 40 TAPER, 7,500 RPM SPINDLE, 21 ATC, S/N 8902413



2019



2013



2019



2018



BAR FEEDERS

(2) 2019 HAAS, DIAMETER BAR RANGE: 0.375"-3.125", MAXIMUM BAR LENGTH: 48", MAX BAR WEIGHT CAPACITY: 80 LB



2019



2019

ROTARY TABLES & INDEXER

**2019 HAAS HA5C4 4-HEAD INDEXER
HAAS HRC160 ROTARY TABLE, 6" 3-JAW CHUCK,
S/N 235259P3
FADAL 4TH AXIS ROTARY TABLE, 5C COLLET NOSE**



TURNING CENTERS

2019 HAAS ST-20Y, SUB SPINDLE, LIVE C-AXIS, BAR CAPACITY: 2", CHUCK SIZE: 8.3", SPINDLE SPEED: 4,000 RPM, SPINDLE MOTOR: 20 HP, X AXIS TRAVEL: 9.3", Z AXIS TRAVEL: 21", Y AXIS TRAVEL: +/- 2", LIVE TOOLING: 4,000 RPM, RAPID RATE Z AXIS: 945 IPM, TURRET TOOLS: 12-STATION, RAPID RATE X AXIS: 472 IPM, MAX TURNING LENGTH: 21", MAX SWING: 31.75", AUTOMATIC TOOL PRESETTER, S/N 3115571

2012 HAAS ST-20, BAR CAPACITY: 2", CHUCK SIZE: 8.3", SPINDLE SPEED: 4,000 RPM, SPINDLE MOTOR: 20 HP, X AXIS TRAVEL: 9.3", Z AXIS TRAVEL: 21", Y AXIS TRAVEL: +/- 2", LIVE TOOLING: 4,000 RPM, RAPID RATE Z AXIS: 945 IPM, TURRET TOOLS: 12-STATION, RAPID RATE X AXIS: 472 IPM, MAX TURNING LENGTH: 21", MAX SWING: 31.75", AUTOMATIC TOOL PRESETTER, S/N 3091209

2013 HWACHEON HI-TECH 200B MC, FANUC Oi-TD CNC CONTROL, LIVE MILLING, 10" 3-JAW CHUCK, 12-STATION TURRET, BAR CAPACITY: 3.1", 30 HP, 3,500 RPM, TURNING DIAMETER: 13.8", SWING: 19.7", TURNING LENGTH: 15.7", TAILSTOCK, TOOL PRE-SETTER, PARTS CATCHER, JORGENSEN CONVEYOR, S/N M015361K3F



2012



2013

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AIR COMPRESSORS

2020 EATON PRV0200003, SCREW TYPE, 20 HP, VARIABLE SPEED DRIVE, 3 PHASE, S/N EC00002059-H
2014 POLAR AIR, VERTICAL TYPE, 10 HP, 120 GALLON TANK
2020 POLAR PDRCF1150115 AIR DRYER, S/N 1319MA08579



INSPECTION DEPARTMENT

DELTRONIC DH216-MPC5 OPTICAL COMPARATOR, 16" SCREEN, S/N 399036180, MITUTOYO CMM, LISTA CABINET AND RELATED



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