

PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

PRECISION CNC AEROSPACE MACHINING & TURNING FACILITY

ONLINE AUCTION CLOSURE: TUESDAY, JULY 26 STARTING AT 10:00 AM PDT

INSPECTION: MONDAY, JULY 25 FROM 9:00 AM TO 3:00 PM PDT

LOCATION: 12530 STOWE DRIVE, POWAY, CA 92064



(4) 2008-2002 MAKINO A71 HORIZONTAL MACHINING CENTERS, (2) 2017-2012 OKUMA LB3000 EX II-C500/LB3000 EX-C500 & (2) 2013 OKUMA LB4000 EXII-C1500/EX II-C750 TURNING CENTERS, 2017 SUPERTEC G38P-60NC UNIVERSAL CYLINDRICAL GRINDER, 2015 TRAK DPM SX5P MILL, (2) BRIDGEPORT MILLS, PRATT & WHITNEY JIG BORE, MONARCH & HARDINGE LATHES, 2020 KNUTH HORIZONTAL BAND SAW, 2013 ACER AGS-1224AHD & HARIG 612 SURFACE GRINDERS, DOALL DBW-1A VERTICAL BAND SAW, 2021 JENFAB PARTS WASHER, SUNNEN MSC-1805 HONE, 2019 MITUTOYO CRYSTA-APEX S574 & 2013 MITUTOYO CRYSTA-APEX S7106 CMM'S, 2020 ATLAS COPCO 30 HP AIR COMPRESSOR & DRYER, INSPECTION TOOLS, TOOL SHARPENERS & GRINDERS, RAYCON EDM, 2021 BENCH OVEN, MILLER WELDERS, CAT 50 & 40 TAPER TOOL HOLDERS, TOMB STONES & KURT VISES, VIDMAR CABINETS, PERISHABLE TOOLING, TOOL CARTS, PALLET JACKS, CATERPILLAR 4,000 LB FORKLIFT, 2016 DODGE RAM PICKUP TRUCK, JIB CRANES & RELATED ITEMS



UNITED
ASSET SALES
ROY GAMITYAN, AUCTIONEER

ROY GAMITYAN, AUCTIONEER CA BOND# 63388305
23945 Calabasas Road, Suite 209, Calabasas, CA 91302
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WWW.UNITEDASSETSALES.COM

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TERMS OF PAYMENT:

NO DEBIT OR CREDIT CARDS! CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 24 HOURS OF WINNING BID.

REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN FRIDAY, AUGUST 12. NO EXCEPTIONS. PREPPING, LOADING & TRUCKING IS THE RESPONSIBILITY OF THE BUYER.

BUYER'S PREMIUM:

15% FOR ALL PURCHASES.

COMPLETE CATALOG & BIDDING INFO:

WWW.UNITEDASSETSALES.COM

IF YOU OR SOMEONE YOU KNOW WOULD LIKE TO HAVE AN AUCTION SALE, CALL US: 818.264.4232.

WE OFFER THE BEST FINDER'S FEE IN THE BUSINESS.

ONLINE BIDDING PROVIDED BY

BidSpotter



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COORDINATE MEASURING MACHINES & INSPECTION

2019 MITUTOYO CRYSTA-APEX S574,
MITUTOYO RENISHAW PH-10M PLUS
PROBE, MCOSMOS 4.2 METROLOGY
SOFTWARE PROGRAM, S/N 81531129

2013 MITUTOYO CRYSTA-APEX S7106,
RENISHAW PH10MQ ARTICULATING
PROBE, MCOSMOS 4.0 METROLOGY
SOFTWARE PROGRAM, RENISHAW STYLUS
CHANGE SYSTEM, S/N 64271223

MASTER VIEW MV-14 OPTICAL
COMPARATOR, S/N 424-9312

GRANITE SURFACE PLATES, HEIGHT
GAGES, CADILLAC GAGES, PIN GAGES,
PLUG GAGES, GO NO GO'S, GAGE BLOCKS,
INSIDE/OUTSIDE MICS, DIAL INDICATORS,
V BLOCKS AND RELATED ITEMS

**DON'T MISS THIS SALE,
FOR ONLINE BIDDING,
WWW.UNITEDASSETSALES.COM**

2019



2013



TURNING CENTERS

2013 OKUMA LB4000 EXII-C1500, OSP-P300L CNC CONTROL, 10" KITAGAWA CHUCK, 2-AXIS, SWING: 26.38", SWING OVER CROSS SLIDE: 18.9", TURNING DIAMETER: 18.9" CENTER DISTANCE 84.650", BAR CAPACITY: 3.58", X AXIS TRAVEL: 11.81", Z AXIS TRAVEL: 62.6", RAPID TRAVERSE (X/Z): 984/1,181 IPM, SPINDLE NOSE: A2-11, SPINDLE SPEED: 3,000 RPM, MAIN MOTOR: 40 HP, PROGRAMMABLE TAILSTOCK, 12-STATION TURRET, CHIP CONVEYOR, S/N 169491

2013 LB4000 EX II-C750, OSP-P300L CNC CONTROL, 10" KITAGAWA CHUCK, 2-AXIS, SWING: 26.38", SWING OVER CROSS SLIDE: 18.9", TURNING DIAMETER: 18.9" CENTER DISTANCE 59.84", BAR CAPACITY: 3.58", X AXIS TRAVEL: 11.81", Z AXIS TRAVEL: 62.6", RAPID TRAVERSE (X/Z): 984/1,181 IPM, SPINDLE NOSE: A2-11, SPINDLE SPEED: 3,000 RPM, MAIN MOTOR: 40 HP, PROGRAMMABLE TAILSTOCK, 12-STATION TURRET, LNS TURBO CHIP CONVEYOR, S/N 171558

2017 OKUMA LB3000 EX II-C500, OSP-P300LA CNC CONTROL, 2-AXIS, 8" KITAGAWA CHUCK, SWING: 22.83", TURNING DIAMETER: 16.14", CENTER DISTANCE: 40.16", BAR CAPACITY: 3.15", X AXIS TRAVEL: 10.24", Z AXIS TRAVEL: 41.93", RAPID TRAVERSE (X/Z): 984/1,181 IPM, SPINDLE NOSE: A2-8, SPINDLE SPEED 4,200 RPM, MAIN MOTOR: 30 HP, TAILSTOCK, 12-STATION TURRET CAPACITY, MAYFRAN CHIP CONVEYOR, S/N 207455; (DELIVERY ON 3-9-2018)

2012 OKUMA LB3000 EX-C500, OSP-P200LA CNC CONTROL, 2-AXIS, 8" KITAGAWA CHUCK, SWING: 22.83", TURNING DIAMETER: 16.14", CENTER DISTANCE: 40.16", BAR CAPACITY: 3.15", X AXIS TRAVEL: 10.24", Z AXIS TRAVEL: 41.93", RAPID TRAVERSE (X/Z): 984/1,181 IPM, SPINDLE NOSE: A2-8, SPINDLE SPEED 4,200 RPM, MAIN MOTOR: 30 HP, PROGRAMMABLE TAILSTOCK, 12-STATION TURRET CAPACITY, MAYFRAN CHIP CONVEYOR, S/N 163901



TOOLING & RELATED ITEMS

VIDMAR CABINETS, DRILL CABINETS, KURT VISES, TOMBSTONES, CARBIDE ENDMILLS, ENDMILLS, REAMERS, CORNER ROUNDERS, KEYWAY CUTTER, DOVETAIL CUTTERS, TAPS, DRILL BITS, THROUGH COOLANT BITS, CAT 40 & 50 TOOL HOLDERS, CARBIDE INSERTS, TOOL HOLDER CARTS, INDUSTRIAL FANS, SHOP BENCHES, LATHE CUTTERS, HAND TOOLS, ELECTRIC HAND TOOLS, MISC. MATERIAL, SHOP CARTS, DRILL INDEXES, DRILL PRESSES, FLEX COLLETS, 5C COLLETS, BELT SANDERS, MATERIAL RACKS AND MORE!



100'S AVAILABLE



HORIZONTAL MACHINING CENTERS

(3) 2008-2005 MAKINO A71, PROFESSIONAL 5 (FANUC 31IM) CNC CONTROL, SUPER GEOMETRIC INTELLIGENCE, FULL B-AXIS CONTOURING, TRAVELS: XYZ 28.7" X 28.7" X 31.5", 19.7" X 19.7" DUAL PALLETS, CAT 50 TAPER, 10,000 RPM SPINDLE, 40 HP, COOLANT THRU SPINDLE (HIGH PRESSURE) AND AIR, 60-STATION TOOL CHANGER, CHIP CONVEYOR, S/N'S 701, 486, 299

2002 MAKINO A71, PROFESSIONAL 3 (FANUC 16IM) CNC CONTROL, SUPER GEOMETRIC INTELLIGENCE, FULL B-AXIS CONTOURING, TRAVELS: XYZ 28.7" X 28.7" X 31.5", 19.7" X 19.7" DUAL PALLETS, CAT 50 TAPER, 10,000 RPM SPINDLE, 40 HP, COOLANT THRU SPINDLE (HIGH PRESSURE) AND AIR, 60-STATION TOOL CHANGER, MOSNIC CHIP CONVEYOR, S/N 17



**AS9100 / ISO 9001
CERTIFIED AEROSPACE
MACHINE SHOP**



TOOLROOM EQUIPMENT

2015 TRAK DSMSX5P BED MILL, PROTO TRAK SMX CNC CONTROL, 3-AXIS, TRAVELS: 40" X 20" X 20", 50" X 10" BED, POWER DRAW BAR, CAT 40 TORQUE-RITE, 5 HP, 90 DEG SWIVEL HEAD, S/N 151DM618

(2) BRIDGEPORT MILLS, NEWALL XY DRO, RAISER BLOCK, S/N'S 281161, 280380

PRATT & WHITNEY 2A JIG BORER, S/N 24753

MONARCH 16" X 54" CC LATHE, 12" CHUCK, TAILSTOCK, ACU-RITE DRO, S/N 37628

HARDINGE HC LATHE, 5-STATION TURRET, COLLET CLOSER



2015

SUPPORT EQUIPMENT

2020 KNUTH ABS 320 B AUTOMATIC HORIZONTAL BAND SAW, 12" X 12" CAPACITY, 3 HP, COOLANT, ROLLER FEED CONVEYOR, S/N 4897

2013 ACER AGS-1224AHD SURFACE GRINDER, NEWALL DRO, S/N N1304199-A

DOALL DBW-1A VERTICAL BAND SAW, DUAL TABLE, S/N 5418028

SUNNEN MSC-1805 HONE, S/N 91957

SUNNEN TS-100 TOOL SHARPENER

OPTIMA DRILL BIT GRINDER

RAYCON EDM, NEWALL DRO

HARIG 612 SURFACE GRINDER

MAKINO C-40 TOOL GRINDER, S/N E52-7672



TORIT DUST COLLECTOR

2021 JENFAB TL-31F PARTS WASHER, S/N 26414

MILLER SYNCROWAVE 350 & DELTA WELD 650 WELDERS

2021 QUINCY LAB 21-350 CONVECTIONAL OVEN, B23-06906



2021



2020

UNIVERSAL CYLINDRICAL GRINDER

2017 SUPERTEC G38P-60NC UNIVERSAL CYLINDRICAL GRINDER, 14" X 24", SWING OVER TABLE 15", MAX. GRINDING DIAMETER 14", DISTANCE BETWEEN CENTERS: 24", MAX. LOAD BETWEEN CENTERS: 330 LBS, WHEEL HEAD HAND FEED TRAVEL: 7.8", AUTO INFED INCREMENT: 0.0001 - 0.0999", AUTO RAPID INFED: 1.75", SWIVEL: +/- 30 DEG, GRINDING WHEEL DIMS: 16" X 2"W X 5" BORE, GRINDING WHEEL SPEED: 1,650 RPM, GRINDING SPINDLE MOTOR: 7.5 HP TABLE, SWIVEL: +/- 9 DEG, TRAVERSE SPEEDS (INF VARIABLE): 1.2 - 275 IPM, WORK HEAD SWIVEL: 90 DEG, COOLANT SYSTEM, 2-AXIS DRO, MITSUBISHI GOT 1000 CNC CONTROL, S/N GC15010



2013

2017



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2008

FULL 4TH-AXIS



2013

TRUCK

2016 DODGE RAM PICKUP TRUCK, MODEL 2500, HEAVY DUTY, CUMMINGS 6.7L TURBO DIESEL ENGINE, 4 DOOR, VIN: 3C6UR4CL7G6172592, APPROX. 179,000 ODOMETER READING, CA LIC. 4113702



2016

FORKLIFT

HYSTER LPG FORKLIFT, MODEL C5000-LP, 4,000 LB CAPACITY, 3-STAGE MAST, SIDE SHIFT, LOAD LIGHTS, APPROX. 4,100 HOURS, S/N AT9011417



4,000 LB

JIB CRANES

(4) HIS HANDLING SYSTEMS, 500 LB HOISTS, FLOOR TYPE



1 OF 4

AIR COMPRESSORS

2020 ATLAS COPCO GA26V8D, SCREW TYPE, 30 HP, ADVANCED AIR VACUUM PUMP MOTOR, S/N AP1841959

2005 FIAC AIRBLOK 25, SCREW TYPE, 25 HP, S/N BE1121271



2020

2005

SUPPORT EQUIPMENT continued



SEA CONTAINER

40' SEA CONTAINER

