

# PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

## PRECISION CNC MACHINE SHOP AND METAL STAMPING FACILITY

BY ORDER OF OWNER RETIRING

**ONLINE AUCTION CLOSING: TUESDAY, JUNE 14 STARTING AT 11:00 AM PDT**

**INSPECTION: MONDAY, JUNE 13 FROM 9:00 AM TO 3:00 PM PDT**

**LOCATION: 283 N CORPORATE WAY, UPLAND, CA 91786**



2014 OKUMA GENOS L200E-M LIVE TOOL, OKUMA CROWN 762E & TREE TC-615 CNC TURNING CENTERS; ATS EC-565, SMW SPACE SAVER 2000 & CNC ENHANCEMENTS BAR FEEDERS; 2006 HARDINGE BRIDGEPORT VMC-1000XP3, OKUMA MX-45 VAE, & TREE VMC 1050/24 VERTICAL MACHINING CENTERS; (2) 2009-2008 TRAK CNC KNEE MILLS, (2) CADILLAC & HARRISON LATHES, 2018 OKAMOTO LINEAR 618B, CHEVALIER FSG-618M & FSG-2A618 SURFACE GRINDERS, CHICAGO 810C PRESS BRAKE, MINSTER, ROUSSELLE, FERRACUTE, DIAMOND & THOMAS OBI PUNCH PRESSES, NIAGARA HL10 SHEAR, SPOT WELDER, BURR KING SANDER, GROB VERTICAL BAND SAW, RUTLAND HORIZONTAL BAND SAW, SPEED D-BURR TUMBLER, DRILL PRESSES, SHOT BLAST CABINETS, INSPECTION, METAL MATERIAL, DIES, TOOLING, KURT VISES, RACKING, CLARK FORKLIFT AND RELATED ITEMS



**UNITED**  
**ASSET SALES**  
ROY GAMITYAN, AUCTIONEER

ROY GAMITYAN, AUCTIONEER CA BOND# 63388305  
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### TERMS OF PAYMENT:

CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 24 HOURS OF WINNING BID.

### REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN FRIDAY, JUNE 24. NO EXCEPTIONS. PREPPING, REMOVAL, LOADING & TRUCKING IS THE RESPONSIBILITY OF THE BUYER.

### BUYER'S PREMIUM:

18% FOR ALL PURCHASES.

COMPLETE CATALOG & BIDDING INFO:

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**BidSpotter**



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2009



2008

### TOOLROOM EQUIPMENT

(2) 2009-2008 TRAK K3/KE KNEE MILLS, PRONTO TRAK EMX 3 AXIS CONTROL, XYZ TRAVELS: 31" X 16" X 16", 50" X 10" TABLE, R8 SPINDLE TAPER, 60-4,200 RPM, POWER DRAW BAR, S/N'S 092DB62051, 083DF62042

2018 OKAMOTO PRECISION LINEAR 618B SURFACE GRINDER, GRIND-X, 6" X 18" WALKER MAGNETIC CHUCK, TABLE TRAVEL: 21" X 8", HAND FEED, SPINDLE SPEED: 3,180 RPM, S/N 48824

CHEVALIER FSG-2A618 SURFACE GRINDER, 6" X 18" WALKER MAGNETIC CHUCK, S/N 37324001

CHEVALIER FSG-618M SURFACE GRINDER, 6" X 18" KINJUNG MAGNETIC CHUCK, S/N A3862023

BROWN & SHARPE 6" X 18" SURFACE GRINDER

GROB 4V-18 VERTICAL BAND SAW, 24" THROAT, 28" X 24" TABLE, BLADE WELDER/GRINDER, S/N 3702

SPEED D BURR MODEL 40 TUMBLER, 32" X 16", S/N 7054

RUTLAND HORIZONTAL BAND SAW, 7" X 16" CAPACITY, 2 HP, S/N 950363

2006 ECONOLINE & DEE SHOT BLAST CABINETS

BURR KING 482 2" SANDER

(2) BELT SANDERS

BALDOR DOUBLE END GRINDERS

DONALDSON DUST COLLECTOR

MILLER MILLERMATIC 35 DC WELDER



2018



## TURNING CENTERS

2014 OKUMA GENOS L200E-M, LIVE TOOLING, OSP-P200LA-R CNC CONTROL, 8" KITAGAWA B-208 CHUCK, 12 STATION TURRET, TAILSTOCK, COLLET NOSE, TOOL PRE-SETTER, SWING OVER BED 17.71", SWING OVER CROSS SLIDE 7.87", MAX WORK LENGTH 8.66", X AXIS 6.49", Z AXIS MM 9.65", C AXIS 360° (0.001° INCREMENTS), SPINDLE SPEED MIN<sup>-1</sup> (RPM) 3,000, SPEED RANGES INFINITELY VARIABLE, SPINDLE NOSE JIS A2-6, SPINDLE BORE DIA MM Ø66, FRONT BEARING DIA. MM Ø100, TYPE V12 TURRET / NC, OD TOOL SHANK MM 20X20, ID TOOL SHANK DIA MM Ø32, TURRET INDEXING TIME SEC 0.1, SPINDLE SPEED MIN<sup>-1</sup> (RPM) 6,000 (STANDARD RADIAL MILL/DRILL HOLDER: 5,000 RPM), SPEED RANGE INFINITELY VARIABLE, FEED RATES RAPID TRAVERSE(X, Z) M/MIN X:20, Z:25, RAPID TRAVERSE(C) MIN<sup>-1</sup> (RPM) C: 200, (XZ) MM/REV 0.001~1,000,000, MAIN SPINDLE (30MIN/CONT) KW VAC7. 5/5.5, SPINDLE KW PREX 4.0/1.8 (25 MIN/CONT), AXIS DRIVE(X) KW 2.2, AXIS DRIVE (Z) KW 3.0, CHIP CONVEYOR, S/N ME697; W/ 2014 ATS EC-565 BAR FEEDER, 2" BAR CAPACITY, S/N 16130605

OKUMA CROWN 762E, OSP-700L CNC CONTROL, 8" CHUCK, TAILSTOCK, 12 STATION TURRET, MAX SWING OVER BED: 21.65", MAX TURNING LENGTH: 19.68", MAX NOMINAL PART LENGTH, MAX SWING OVER SADDLE: 15.75", MAX TURNING DIAMETER: 10.63", SPINDLE NOSE: JIS A2-6, SPINDLE SPEEDS: 75 - 4,200 RPM, NUMBER OF STEPS: STEPLESS, SPINDLE DRIVE: 12 HP, HOLE THRU SPINDLE: 2.44", 12 STATION TURRET, TURRET TRAVELS (X, Z): 7.28" X 20.47", RAPID TRAVERSE RATE (X/Z): 590.55 / 787.4 IPM, MAX BAR CAPACITY: 2.00", HYDRAULIC TAILSTOCK, TAILSTOCK TRAVEL: 18", CHIP CONVEYOR, CNC ENHANCEMENTS AUTOBAR 300 BAR FEEDER, 2" BAR CAPACITY, S/N 0479

TREE TC 615 ZPS, 8" CHUCK, YASNAC CNC CONTROL, 8" CHUCK, 12 STATION TURRET, TAILSTOCK, TURBO CHIP CONVEYOR, S/N 9-60-95-1012, SMW SPACE SAVER 2000 BAR FEEDER, 2" BAR CAPACITY

2014



LIVE TOOL



## VERTICAL MACHINING CENTERS

2006 HARDINGE BRIDGEPORT VMC 1000XP3, FANUC 18I-MB CNC CONTROL, XYZ TRAVELS: 40" X 20" X 20", TABLE SIZE: 21" X 44", CAT 40, 12,000 RPM SPINDLE, 30 ATC, 20 HP, CHIP CONVEYOR, S/N 320C168

OKUMA MX-45VAE, OSP-700M CNC CONTROL, XYZ TRAVELS: 30" X 18" X 17", TABLE SIZE: 20" X 40", CAT 40, 7,000 RPM SPINDLE, 20 ATC, 10 HP, HENNIG CHIP CONVEYOR, S/N 9227

TREE VMC 1050/24, XYZ TRAVELS: 40" X 20" X 25", TABLE SIZE: 50" X 22", CAT 40, 8,000 RPM SPINDLE, 20 ATC, 15/20 HP, CHIP CONVEYOR, DYNAPATH CONTROL, S/N 9-20-99-1267, ATS 8" 4TH AXIS ROTARY TABLE



## ENGINE LATHES

(2) CADILLAC 1440G LATHES, 14" X 40" CC, 6" 3-JAW CHUCK, COLLET CLOSER, TAILSTOCK

HARRISON 16" X 72" ENGINE LATHE, 12" CHUCK, TAILSTOCK



1 OF 2



FOR COMPLETE INFORMATION  
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### METAL FABRICATION MACHINERY

CHICAGO 810-C PRESS BRAKE, 50-TON CAPACITY, 10' X 14 GAGE, S/N L12419  
NIAGARA HL10 POWER SHEAR, 10' CAPACITY  
TW SPOT WELDER



### OBI PUNCH PRESSES

MINSTER #6 PUNCH PRESS, 40 TON  
THOMAS PUNCH, 160 TON, 28" X 36" BED, S/N 8939  
(2) DIAMOND PUNCH PRESSES, MODEL 31, 20 TON  
FERRACUTE 20 TON PUNCH PRESS  
SUMMIT 40 TON PUNCH PRESS  
ROUSSELLE OH PUNCH PRESS

### SUPPORT EQUIPMENT

CABINETS, INSPECTION, METAL MATERIAL, DIES, TOOLING, KURT VISES, RACKING, CLARK FORKLIFT AND RELATED ITEMS



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