

# PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

## AEROSPACE & MILITARY FACILITY

SURPLUS TO ONGOING NEEDS OF MODERN CNC MACHINE SHOP

**ONLINE AUCTION CLOSES: WEDNESDAY, MAY 4 STARTING AT 11:00 AM MST**

**INSPECTION: TUESDAY, MAY 3 FROM 9:00 AM TO 3:00 PM MST**

**LOCATION: 3324 NORTH SAN MARCOS PLACE, CHANDLER, AZ 85225**



2015 & 2008 NAKAMURA-TOME WT-250II; 2012 NAKAMURA-TOME WT-150II;  
2016, 2011, 2010 & 2007 NAKAMURA-TOME WT-100MMY & 2007 NAKAMURA-TOME SC-250  
MSC TURNING CENTERS; 2016 KIWA KMH-300-F006 & 2008 KIWA KH-41 CNC HORIZONTAL  
MACHINING CENTERS; 2010 FEELER VMP-1100 VERTICAL MACHINING CENTER;  
2004, 2002 & 2000 HAAS MINI MILLS; TOOLING AND RELATED ITEMS



**UNITED**

**ASSET SALES**

ROY GAMITYAN, AUCTIONEER

OFFICE 818.264.4232 | ROY@UNITEDASSETSALES.COM

IN CONJUNCTION  
WITH:



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CHANDLER, AZ 85225

### TERMS OF PAYMENT:

BANK WIRE TRANSFER ONLY. FULL PAYMENT  
MUST BE MADE NO LATER THAN 24 HOURS OF  
WINNING BID. NO EXCEPTIONS.

### REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER  
THAN FRIDAY, MAY 13. NO EXCEPTIONS.  
PREPPING, LOADING & TRUCKING IS THE  
RESPONSIBILITY OF THE BUYER.

### BUYER'S PREMIUM:

18% FOR ALL PURCHASES.

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ROY GAMITYAN, AUCTIONEER  
CA Bond# 63388305

## HORIZONTAL MACHINING CENTERS

2016 KIWA KMH-300A-F006,  
FANUC 0I-MF CNC CONTROL,  
XYZ TRAVELS: 18" X 18" X  
13.7", BT30 TAPER SPINDLE,  
15 HP, 12.6" X 12.6"  
DUAL PALLET SYSTEM,  
15,000 RPM SPINDLE,  
ATC 30, TABLE SIZE:  
47.2" X 23.6", HIGH SPEED  
LINEAR GUIDES, (2) CHICK  
TOMBSTONES, S/N 6KM060056

2008 KIWA KH-41, FANUC  
CNC CONTROL, XYZ TRAVELS:  
18" X 18" X 13.7", 15 HP,  
12.6" X 12.6" DUAL PALLET  
SYSTEM, 12,000 RPM  
SPINDLE, ATC 30, CAT-40  
TAPER SPINDLE, TABLE SIZE:  
47.2" X 23.6", HIGH SPEED  
LINEAR GUIDES, (2) CHICK  
TOMBSTONES, S/N JC0639



2016



2008



2010

## VERTICAL MACHINING CENTERS

2010 FEELER VMP-1100, FANUC  
0I-MD CNC CONTROL, XYZ  
TRAVELS: 43.3" X 24" X 23.6", 25  
HP, 10,000 RPM SPINDLE, ATC 30,  
40 TAPER SPINDLE, TABLE SIZE:  
47.2" X 23.6", CHICK SUB PLATE &  
CHICK VISES, S/N VNJ1013

2004, 2002, 2000 HAAS MINI  
MILLS, HAAS CNC CONTROL, 16"  
X, 12" Y, 10" Z, 36" X 12" TABLE,  
10-ATC, 6,000 RPM SPINDLE,  
40-TAPER SPINDLE, S/N'S 36322,  
28955, 20280



1 OF 3

## CNC TURNING CENTERS

**2012 NAKAMURA-TOME WT-150II CNC TURNING CENTER, SUB-SPINDLE, TWIN TURRET, LIVE TOOLS, Y-AXIS, FANUC 32IA CONTROL, MAX TURNING DIAMETER 190MM, MAX TURNING LENGTH 515MM DISTANCE BETWEEN SPINDLE NOSE MAX 800MM/MIN 200MM, BAR CAPACITY 51MM 65MM L, CHUCK SIZE 6" 165MM, AXIS TRAVEL: SLIDE TRAVEL X1/ X2 167.5/167.5MM 152.5/167.5MM, SLIDE TRAVEL Z1/Z2/ B515/515/600MM, SLIDE TRAVEL Y UPPER TURRET ±35MM, LEFT SPINDLE RIGHT SPINDLE R, SPINDLE SPEED 5,000 MIN-1, 4,500 MIN-1(L), LEFT SPINDLE MOTOR OUTPUT 15/11KW, TORQUE 136.4/93.4N.M 152.8/93.4N.M, RIGHT SPINDLE MOTOR OUTPUT 11/7.5KW, TORQUE 89.1/56.7N.M, UPPER TURRET, NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1 TYPE OF TURRET HEAD DODECAGONAL, NUMBER OF INDEX POSITIONS 24, DRIVEN MOTOR POWER AND TORQUE 5.5/3.7KW 24/16N.M, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12, LOWER TURRET, NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1, TYPE OF TURRET HEAD DODECAGONAL, NUMBER OF INDEX POSITIONS 24, DRIVEN MOTOR POWER AND TORQUE 5.5/3.7KW 24/16N.M, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12, CHIP CONVEYOR, PARTS CATCHER, LNS QUICK SIX S2 BARFEED, S/N MA151301**



**2007 NAKAMURA-TOME SC-250 MSC CNC TURNING CENTER, FANUC 18ITB CNC CONTROL, SUB-SPINDLE, LIVE TOOLING, FANUC 18ITB CNC CONTROL, 8" 3-JAW CHUCK MAIN, 6" 3-JAW CHUCK SUB, C-AXIS ON MAIN SPINDLE, INDEXABLE SUB SPINDLE, SPINDLE NOSE: A2-8, MAIN SPINDLE CHUCK SIZE: 8" 3-JAW, SUB-SPINDLE CHUCK SIZE: 6" 3-JAW, MAX SWING OVER BED: 17.72", MAX TURNING DIAMETER: 11.81", MAIN SPINDLE SPEEDS: 4,500 MAX RPM, SUB-SPINDLE SPEEDS: 5,000 MAX RPM, MAIN SPINDLE DRIVE: 20 HP, SUB-SPINDLE DRIVE: 15 HP, LIVE TOOL DRIVE MOTOR: 5 HP, MAIN SPINDLE ORIENTATION: FULL C-AXIS, SUB-SPINDLE, ORIENTATION: INDEXING, MAX TURNING LENGTH: 19.69", MAIN BAR CAPACITY: 2.5", SUB-SPINDLE BAR CAPACITY: 2.00", TURRET CAPACITY: 12 STATIONS, ALL STATIONS LIVE CAPABLE, TURRET TRAVELS (X/Z): 6.98" X / 21.65" Z, LIVE TOOL SPEEDS: 3,600 MAX RPM, TURBO CHIP CONVEYOR, PARTS CATCHER, COOLANT SYSTEM AND TANK, S/N S205208**



**FOR COMPLETE BIDDING & SALE INFORMATION**

**CALL ROY GAMITYAN: 818-264-4232  
EMAIL: ROY@UNITEDASSETSALES.COM  
OR VISIT: WWW.UNITEDASSETSALES.COM**



2011

2011 NAKAMURA-TOME WT-100MMY CNC TURNING CENTER, SUB-SPINDLE, TWIN TURRET, LIVE TOOLING, Y-AXIS, FANUC 31IA CNC CONTROL, MAX TURNING DIAMETER/MAX TURNING LENGTH 7.5"/19.8", DISTANCE BETWEEN SPINDLE NOSE MAX 29"/MIN 8.27", BAR CAPACITY 1.65", CHUCK SIZE 6" (165MM), AXIS TRAVEL: SLIDE TRAVEL X1/X2 5"/5", SLIDE TRAVEL Z1/Z2/B 20"/20"/20.7", SLIDE TRAVEL Y UPPER TURRET ± 1.2", LEFT SPINDLE RIGHT SPINDLE, SPINDLE SPEED 6,000 MIN-1, LEFT SPINDLE MOTOR (MAX/CONT.) 15/10 HP 55.6/28.5 FT. LBS, RIGHT SPINDLE MOTOR (MAX/CONT.) 15/10 HP 55.6/28.5 FT. LBS, UPPER TURRET NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1, TYPE OF TURRET HEAD/NUMBER OF INDEX POSITIONS DODECAGONAL/24, DRIVEN MOTOR POWER AND TORQUE (MAX/CONT.) 10/3 HP 11.8/5.9 FT. LBS, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12 LOWER TURRET, NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1, TYPE OF TURRET HEAD/NUMBER OF INDEX POSITIONS DODECAGONAL/24, DRIVEN MOTOR POWER AND TORQUE (MAX/CONT.) 10/3 HP 11.8/5.9 FT. LBS, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12, CHIP CONVEYOR, PARTS CATCHER, LNS QUICK SIX S2 BAR FEED, S/N M103603



2011



2011

2011 NAKAMURA-TOME WT-100MMY CNC TURNING CENTER, FANUC 31IA CONTROL, MAX TURNING DIAMETER/MAX TURNING LENGTH 7.5"/19.8", DISTANCE BETWEEN SPINDLE NOSE MAX 29"/MIN 8.27", BAR CAPACITY 1.65", CHUCK SIZE 6" (165MM), AXIS TRAVEL: SLIDE TRAVEL X1/X2 5"/5", SLIDE TRAVEL Z1/Z2/B 20"/20"/20.7", SLIDE TRAVEL Y UPPER TURRET ± 1.2", LEFT SPINDLE RIGHT SPINDLE, SPINDLE SPEED 6,000 MIN-1, LEFT SPINDLE MOTOR (MAX/CONT.) 15/10 HP 55.6/28.5 FT. LBS, RIGHT SPINDLE MOTOR (MAX/CONT.) 15/10 HP 55.6/28.5 FT. LBS, UPPER TURRET, NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1, TYPE OF TURRET HEAD/NUMBER OF INDEX POSITIONS DODECAGONAL/24, DRIVEN MOTOR POWER AND TORQUE (MAX/CONT.) 10/3 HP 11.8/5.9 FT. LBS, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12, LOWER TURRET, NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1, TYPE OF TURRET HEAD/NUMBER OF INDEX POSITIONS DODECAGONAL/24, DRIVEN MOTOR POWER AND TORQUE (MAX/CONT.) 10/3 HP 11.8/5.9 FT. LBS, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12, CHIP CONVEYOR, PARTS CATCHER, LNS QUICK SIX S2 BAR FEED, S/N M104603



2016

2016 NAKAMURA-TOME WT-100MMY CNC TURNING CENTER, SUB-SPINDLE, TWIN TURRET, LIVE TOOL, FANUC 31IA CONTROL, Y-AXIS, MAX TURNING DIAMETER/MAX TURNING LENGTH 7.5"/19.8", DISTANCE BETWEEN SPINDLE NOSE MAX 29"/MIN 8.27", BAR CAPACITY 1.65", CHUCK SIZE 6" (165MM), AXIS TRAVEL: SLIDE TRAVEL X1/X2 5"/5", SLIDE TRAVEL Z1/Z2/B 20"/20"/20.7", SLIDE TRAVEL Y UPPER TURRET ± 1.2", LEFT SPINDLE RIGHT SPINDLE, SPINDLE SPEED 6,000 MIN-1, LEFT SPINDLE MOTOR (MAX/CONT.) 15/10 HP 55.6/28.5 FT. LBS, RIGHT SPINDLE MOTOR (MAX/CONT.) 15/10 HP 55.6/28.5 FT. LBS, UPPER TURRET, NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1, TYPE OF TURRET HEAD/NUMBER OF INDEX POSITIONS DODECAGONAL/24, DRIVEN MOTOR POWER AND TORQUE (MAX/CONT.) 10/3 HP 11.8/5.9 FT. LBS, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12, LOWER TURRET, NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1, TYPE OF TURRET HEAD/NUMBER OF INDEX POSITIONS DODECAGONAL/24, DRIVEN MOTOR POWER AND TORQUE (MAX/CONT.) 10/3 HP 11.8/5.9 FT. LBS, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12, CHIP CONVEYOR PARTS CONVEYOR, LNS QUICK SIX S2 BARFEED, S/N M108510



2016

2010 NAKAMURA-TOME WT-100MMY CNC TURNING CENTER, SUB-SPINDLE, TWIN TURRET, LIVE TOOLING, Y-AXIS, FANUC 31IA CNC CONTROL, MAX TURNING DIAMETER/MAX TURNING LENGTH 7.5"/19.8" DISTANCE BETWEEN SPINDLE NOSE MAX 29"/MIN 8.27", BAR CAPACITY 1.65", CHUCK SIZE 6" (165MM), AXIS TRAVEL: SLIDE TRAVEL X1/X2 5"/5", SLIDE TRAVEL Z1/Z2/B 20"/20"/20.7", SLIDE TRAVEL Y UPPER TURRET ± 1.2", LEFT SPINDLE RIGHT SPINDLE, SPINDLE SPEED 6,000 MIN-1, LEFT SPINDLE MOTOR (MAX/CONT.) 15/10 HP 55.6/28.5 FT. LBS, RIGHT SPINDLE MOTOR (MAX/CONT.) 15/10 HP 55.6/28.5 FT. LBS, UPPER TURRET, NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1, TYPE OF TURRET HEAD/NUMBER OF INDEX POSITIONS DODECAGONAL/24, DRIVEN MOTOR POWER AND TORQUE (MAX/CONT.) 10/3 HP 11.8/5.9 FT. LBS, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12, LOWER TURRET, NUMBER OF TURRETS 1, SPINDLE SPEED 6,000 MIN-1, TYPE OF TURRET HEAD/NUMBER OF INDEX POSITIONS DODECAGONAL/24, DRIVEN MOTOR POWER AND TORQUE (MAX/CONT.) 10/3 HP 11.8/5.9 FT. LBS, ROTARY SYSTEM/NUMBER OF DRIVEN-TOOL STATIONS INDIVIDUAL ROTATION/12, CHIP CONVEYOR, PARTS CATCHER, LNS MOVE S2 BAR FEED, S/N M103606

## CNC TURNING CENTERS

**2015 NAKAMURA-TOME WT-250II CNC TURNING CENTER, SUB-SPINDLE, TWIN TURRET, LIVE TOOLING, Y-AXIS, FANUC 321A CNC CONTROL, MAX SWING OVER BED 16", MAX TURNING DIAMETER 15.34", SHAFT DIAMETER 9.84", MAX MACHINING LENGTH 17.12", CHUCK SIZE CB 65MM ( MAIN & SUB), SPINDLE NOSE SIZE A2-6 (MAIN & SUB), MAIN SPINDLE BAR CAPACITY/SUB SPINDLE 2.56"/2.54", MAIN & SUB SPINDLE SPEED 4,500 RPM, DRIVEN TOOL SPEED 5,000 RPM, SPINDLE BORE CAPACITY MAIN & SUB 3.15", SPINDLE MOTOR POWER 25 HP MAIN/15 HP SUB SPINDLE, X-AXIS (X1/X2) 7.67", Y-AXIS (Y1/Y2) 18.9", C-AXIS MIN TRAVEL (1/2) .001", RAPID TRAVERSE RATES (X1/X2) 472 IPM, RAPID TRAVERSE RATES (Z1/Z2) 945 IPM, RAPID TRAVERSE C-AXIS 25 RPM, NUMBER OF TURRETS 2, NUMBER OF POSITIONS (TURRET ONE/TWO) 24/12 LIVE TOOL POSITIONS, TURRET ROTARY TOOL HORSEPOWER (1/2) 7.5 HP, CHIP CONVEYOR, PARTS CATCHER, LNS QUICK SIX S2 BARFEED, S/N M246108**

**DON'T MISS THIS SALE!**

**2015**



**2015**



**2006**



**2006**



**2008 NAKAMURA-TOME WT-250II CNC TURNING CENTER, SUB-SPINDLE, TWIN TURRET, LIVE TOOLING, Y-AXIS, FANUC 311A CNC CONTROL, MAX SWING OVER BED 16", MAX TURNING DIAMETER 15.34", SHAFT DIAMETER 9.84", MAX MACHINING LENGTH 17.12", CHUCK SIZE CB 65MM ( MAIN & SUB), SPINDLE NOSE SIZE A2-6 (MAIN & SUB), MAIN SPINDLE BAR CAPACITY/SUB SPINDLE 2.56" / 2.54", MAIN & SUB SPINDLE SPEED 4500 RPM, DRIVEN TOOL SPEED 5,000 RPM SPINDLE BORE CAPACITY MAIN & SUB 3.15", SPINDLE MOTOR POWER 25 HP MAIN/15 HP SUB-SPINDLE, X-AXIS (X1/X2) 7.67", Y-AXIS (Y1/Y2) 18.9", C-AXIS MIN TRAVEL (1/2) .001", RAPID TRAVERSE RATES (X1/X2) 472 IPM, RAPID TRAVERSE RATES (Z1/Z2) 945 IPM RAPID TRAVERSE C-AXIS 25 RPM, NUMBER OF TURRETS 2, NUMBER OF POSITIONS (TURRET ONE/TWO) 24/12 LIVE TOOL POSITIONS, TURRET ROTARY TOOL HORSEPOWER (1/2) 7.5 HP, CHIP CONVEYOR, PARTS CATCHER, LNS QUICK SIX S2 BARFEED, S/N M244007**

**REGISTER FOR ONLINE BIDDING NOW!**

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90 DEGREE LIVE TOOL



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