

PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

HAAS MACHINING & DOOSAN DAEWOO TURNING CNC MACHINE SHOP

ONLINE AUCTION CLOSURES: TUESDAY, DECEMBER 7 STARTING AT 11:00 AM PST
INSPECTION: MONDAY, DECEMBER 6 FROM 9:00 AM TO 3:00 PM PST
LOCATION: 850 MARLBOROUGH, RIVERSIDE, CA 92507



X 2004 HAAS VF-7/50, 2014 VF-6/50, (2) 2014-1997 VF-4, 1998 VF-3, 1999 VF-2 & 2004 VF-1D VERTICAL MACHINING CENTERS, 2006 HAAS SL-10T TURNING CENTER & 2005 DOOSAN DAEWOO LYNX 220LC TURNING CENTER WITH LNS ECO LOAD BAR LOADER, HAAS 12" ROTARY TABLE, ALLIANT MILL, KURT VISES, TOOL HOLDERS & INSPECTION



UNITED
ASSET SALES
ROY GAMITYAN, AUCTIONEER

ROY GAMITYAN, AUCTIONEER CA BOND# 63388305
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WWW.UNITEDASSETSALES.COM

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TERMS OF PAYMENT:

NO DEBIT OR CREDIT CARDS! CASHIER'S CHECK,
BUSINESS CHECK WITH BANK LETTER OF
GUARANTEE, BANK WIRE TRANSFER.
FULL PAYMENT MUST BE MADE NO LATER
THAN 24 HOURS OF WINNING BID.

REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN
WEDNESDAY, DECEMBER 15. NO EXCEPTIONS.
PREPPING, LOADING & TRUCKING IS THE
RESPONSIBILITY OF THE BUYER. LOADING
EXCLUSIVELY PROVIDED BY INLAND RIGGING

BUYER'S PREMIUM:

18% FOR ALL PURCHASES.

COMPLETE CATALOG & BIDDING INFO:

WWW.UNITEDASSETSALES.COM

IF YOU OR SOMEONE YOU KNOW WOULD LIKE TO
HAVE AN AUCTION SALE, CALL US: 818.264.4232.
WE OFFER THE BEST FINDER'S FEE IN THE BUSINESS.

ONLINE BIDDING PROVIDED BY

BidSpotter



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TURNING CENTERS

2006 HAAS SL-10T TURNING CENTER, MAXIMUM TURNING DIAMETER 11", MAXIMUM TURNING LENGTH 14", SWING OVER CROSS SLIDE 8", X AXIS TRAVEL 6.25", Z AXIS TRAVEL 14.00", 12 STATION TURRET, 6000 RPM, 1.75" BAR CAPACITY, TOOL PRE-SETTER, HYDRAULIC TAIL STOCK, 12 ATC, 15 HP, AUTOMATIC CHIP AUGER, HAAS SERVO BAR 300 LOADER, S/N 73255, SHIPPING BRACKET INCLUDED

2005 DOOSAN DAEWOO LYNX L220LC, FANUC I SERIES CNC CONTROL, 8" 3 JAW CHUCK, MAXIMUM TURNING DIAMETER 21", MAXIMUM TURNING LENGTH 28", SWING OVER CROSS SLIDE 13", X AXIS TRAVEL 6.25", Z AXIS TRAVEL 13.00", 12 STATION TURRET, 4000 RPM, 2.68" BAR CAPACITY, TOOL PRE-SETTER, HYDRAULIC TAIL STOCK, 12 ATC, 20 HP, HENNIG CHIP CONVEYOR, LNS ECO LOAD BARFEED, S/N L2200437



VERTICAL MILL

ALLIANT, 9" X 42" TABLE,
SONY XY DRO, POWER KNEE,
S/N 73064031

VERTICAL MACHINING CENTERS

2014 HAAS VF-6/50, XYZ TRAVELS: 64" X 32" X 30", 84" X 36" TABLE, 7500 RPM SPINDLE, THRU COOLANT SPINDLE, 40 HP, 50 TAPER, 30 ATC, SIDE MOUNT TOOL CHANGER, (4) AUGER CHIP SYSTEM, PROGRAMABLE COOLANT, REMOTE JOG HANDLE, RIGID TAPPING, HPC 1000 PSI CHIP BLASTER, HIGH INTENSITY LIGHTING, HENNIG CHIP CONVEYOR, 4TH AXIS READY, S/N 1112533

2004 HAAS VF-7/50, XYZ TRAVELS: 84" X 32" X 50", 84" X 36" TABLE, 7500 RPM SPINDLE, THRU COOLANT SPINDLE, 30 HP, 50 TAPER, 2 SPEED GEAR DRIVE, 30 ATC, SIDE MOUNT TOOL CHANGER, AUGER CHIP, PROGRAMABLE COOLANT, REMOTE JOG HANDLE, RIGID TAPPING, HPC 1000 PSI CHIP BLASTER, HIGH INTENSITY LIGHTING, S/N 37081

1997 HAAS VF-4, XYZ TRAVELS: 50" X 20" X 25" Z, 52" X 18" TABLE, 24 ATC, THROUGH COOLANT SYSTEM, 20 HP, 7500 RPM, 1200 IPM, 40 TAPER, AUTOMATIC CHIP AUGER, 4TH AXIS READY, S/N 9889

1998 HAAS VF-3, XYZ TRAVELS: 40" X 20" X 25", 48" X 18" TABLE, 24 ATC, 20 HP, 7500 RPM, 40 TAPER, AUTOMATIC CHIP AUGER, 4TH AXIS READY, S/N 13741

1999 HAAS VF-2, XYZ TRAVELS: 30" X 16" X 20" Z, 36" X 14" TABLE, 24 ATC, 20 HP, 7500 RPM, 40 TAPER, VICTOR DUAL DRIVE, AUTOMATIC CHIP AUGER, 4TH AXIS READY, S/N 18387

2004 HAAS VF-1D, XYZ TRAVELS: 20" X 16" X 20" Z, 26" X 14" TABLE, 24 ATC, 20 HP, 1000 RPM, 40 TAPER, VICTOR DUAL DRIVE, AUTOMATIC CHIP AUGER, 4TH AXIS READY, S/N 37061

2014



2004



1997



1999



1998



2004



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GRANITE SURFACE PLATE

LK MICROVECTOR, DRILLED & TAPPED TABLE



SUPPORT ITEMS & RELATED ITEMS

(6) KURT ANGLOCK D688 6" MACHINE VISES, 50 & 40 TAPER TOOL HOLDERS HAAS HRT160 ROTARY TABLE, 12" CHUCK



4 AXIS ROTARY TABLE



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