

# PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

## HAAS MACHINING & DOOSAN DAEWOO TURNING CNC MACHINE SHOP

**ONLINE AUCTION CLOSES: TUESDAY, DECEMBER 7 STARTING AT 11:00 AM PST**  
**INSPECTION: MONDAY, DECEMBER 6 FROM 9:00 AM TO 3:00 PM PST**  
**LOCATION: 850 MARLBOROUGH, RIVERSIDE, CA 92507**



**2014 VF-6/50, 2004 HAAS VF-7/50, 1997 VF-4, 1998 VF-3, 1999 VF-2 & 2004 VF-1D VERTICAL MACHINING CENTERS, 2005 DOOSAN DAEWOO LYNX 220LC TURNING CENTER WITH LNS ECO LOAD BAR LOADER, HAAS 12" ROTARY TABLE, ALLIANT MILL, KURT MACHINE VISES, TOOL HOLDERS & INSPECTION**



**UNITED**  
**ASSET SALES**  
ROY GAMITYAN, AUCTIONEER

**ROY GAMITYAN, AUCTIONEER CA BOND# 63388305**  
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**WWW.UNITEDASSETSALES.COM**

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### TERMS OF PAYMENT:

NO DEBIT OR CREDIT CARDS! CASHIER'S CHECK,  
BUSINESS CHECK WITH BANK LETTER OF  
GUARANTEE, BANK WIRE TRANSFER.  
FULL PAYMENT MUST BE MADE NO LATER  
THAN 24 HOURS OF WINNING BID.

### REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN  
WEDNESDAY, DECEMBER 15. NO EXCEPTIONS.  
PREPPING, LOADING & TRUCKING IS THE  
RESPONSIBILITY OF THE BUYER. LOADING  
EXCLUSIVELY PROVIDED BY INLAND RIGGING

### BUYER'S PREMIUM:

18% FOR ALL PURCHASES.

COMPLETE CATALOG & BIDDING INFO:

[WWW.UNITEDASSETSALES.COM](http://WWW.UNITEDASSETSALES.COM)

IF YOU OR SOMEONE YOU KNOW WOULD LIKE TO  
HAVE AN AUCTION SALE, CALL US: 818.264.4232.  
WE OFFER THE BEST FINDER'S FEE IN THE BUSINESS.

ONLINE BIDDING PROVIDED BY

# BidSpotter



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## TURNING CENTER

2005 DOOSAN DAEWOO LYNX L220LC, FANUC I SERIES CNC CONTROL, 8" 3 JAW CHUCK, MAXIMUM TURNING DIAMETER 21", MAXIMUM TURNING LENGTH 28", SWING OVER CROSS SLIDE 13", X AXIS TRAVEL 6.25", Z AXIS TRAVEL 13.00", 12 STATION TURRET, 4000 RPM, 2.68" BAR CAPACITY, TOOL PRE-SETTER, HYDRAULIC TAIL STOCK, 12 ATC, 20 HP, HENNIG CHIP CONVEYOR, LNS ECO LOAD BARFEED, S/N L2200437



## VERTICAL MILL

ALLIANT, 9" X 42" TABLE,  
SONY XY DRO, POWER KNEE,  
S/N 73064031

FOR COMPLETE BIDDING  
INFORMATION, TERMS  
AND TO REGISTER FOR  
ONLINE BIDDING VISIT:

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# VERTICAL MACHINING CENTERS

**2014 HAAS VF-6/50, XYZ TRAVELS: 64" X 32" X 30", 84" X 36" TABLE, 7500 RPM SPINDLE, THRU COOLANT SPINDLE, 40 HP, 50 TAPER, 30 ATC, SIDE MOUNT TOOL CHANGER, (4) AUGER CHIP SYSTEM, PROGRAMABLE COOLANT, REMOTE JOG HANDLE, RIGID TAPPING, HPC 1000 PSI CHIP BLASTER, HIGH INTENSITY LIGHTING, HENNIG CHIP CONVEYOR, 4TH AXIS READY, S/N 1112533**

**2004 HAAS VF-7/50, XYZ TRAVELS: 84" X 32" X 50", 84" X 36" TABLE, 7500 RPM SPINDLE, THRU COOLANT SPINDLE, 30 HP, 50 TAPER, 2 SPED GEAR DRIVE, 30 ATC, SIDE MOUNT TOOL CHANGER, AUGER CHIP, PROGRAMABLE COOLANT, REMOTE JOG HANDLE, RIGID TAPPING, HPC 1000 PSI CHIP BLASTER, HIGH INTENSITY LIGHTING, S/N 37081**

**1997 HAAS VF-4, XYZ TRAVELS: 50" X 20" X 25" Z, 52" X 18" TABLE, 24 ATC, THROUGH COOLANT SYSTEM, 20 HP, 7500 RPM, 1200 IPM, 40 TAPER, AUTOMATIC CHIP AUGER, 4TH AXIS READY, S/N 9889**

**1998 HAAS VF-3, XYZ TRAVELS: 40" X 20" X 25", 48" X 18" TABLE, 24 ATC, 20 HP, 7500 RPM, 40 TAPER, AUTOMATIC CHIP AUGER, 4TH AXIS READY, S/N 13741**

**1999 HAAS VF-2, XYZ TRAVELS: 30" X 16" X 20" Z, 36" X 14" TABLE, 24 ATC, 20 HP, 7500 RPM, 40 TAPER, VICTOR DUAL DRIVE, AUTOMATIC CHIP AUGER, 4TH AXIS READY, S/N 18387**

**2004 HAAS VF-1D, XYZ TRAVELS: 20" X 16" X 20" Z, 26" X 14" TABLE, 24 ATC, 20 HP, 1000 RPM, 40 TAPER, VICTOR DUAL DRIVE, AUTOMATIC CHIP AUGER, 4TH AXIS READY, S/N 37061**

2014



2004



1997



1999



1998



2004





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### GRANITE SURFACE PLATE

LK MICROVECTOR, DRILLED & TAPPED TABLE



### SUPPORT ITEMS & RELATED ITEMS

(6) KURT ANGLOK D688 6" MACHINE VISES, 50 & 40 TAPER TOOL HOLDERS



### 4 AXIS ROTARY TABLE

HAAS HRT160 ROTARY TABLE, 12" CHUCK



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