

PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE

PRECISION AMADA SHEET METAL, MITSUBISHI WATERJET FABRICATION & HAAS CNC MACHINE SHOP

SURPLUS TO ONGOING NEEDS

ONLINE AUCTION CLOSES: THURSDAY, NOVEMBER 18 STARTING AT 11:00 AM PST

INSPECTION: WEDNESDAY, NOVEMBER 17 FROM 9:00 AM TO 3:00 PM PST

LOCATION: 4645 NORTH AVENUE, OCEANSIDE, CA 92056



2009 MITSUBISHI SUPREMA WATERJET, AMADA APELIO II 357 LASER TURRET PUNCH PRESS, AMADA RG-50 & RG-35S PRESS BRAKES, HAEGER INSERTION PRESS, AMADA IBT-610 WET DEBURRING, PANDJIRIS 30-6 WELDING POSITIONER, ROPER WHITNEY PUNCH, 2003 HAAS VF-8/50, 2000 HAAS VF-4 & NASA HIGH-SPEED VERTICAL MACHINING CENTERS, MAZAK QUICKTURN 15SP TURNING CENTER, EASY SPARK EDM, LATHES, MILLS, SAWS, GRINDERS, SUNNEN HONE, ROCKWELL & CLAUSING DRILLS, SPOT WELDERS, (6) MILLER & LINCOLN WELDERS, METAL MATERIAL AND RELATED ITEMS



UNITED
ASSET SALES
ROY GAMITYAN, AUCTIONEER

ROY GAMITYAN, AUCTIONEER CA BOND# 63388305
23945 Calabasas Road, Suite 209, Calabasas, CA 91302
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TERMS OF PAYMENT:

NO DEBIT OR CREDIT CARDS! CASHIER'S CHECK,
BUSINESS CHECK WITH BANK LETTER OF
GUARANTEE, BANK WIRE TRANSFER.
FULL PAYMENT MUST BE MADE NO LATER
THAN 24 HOURS OF WINNING BID.

REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN
FRIDAY, DECEMBER 3. NO EXCEPTIONS.
PREPPING, LOADING & TRUCKING IS THE
RESPONSIBILITY OF THE BUYER.

BUYER'S PREMIUM:

18% FOR ALL PURCHASES.

COMPLETE CATALOG & BIDDING INFO:
WWW.UNITEDASSETSALES.COM

IF YOU OR SOMEONE YOU KNOW WOULD LIKE TO
HAVE AN AUCTION SALE, CALL US: 818.264.4232.
WE OFFER THE BEST FINDER'S FEE IN THE BUSINESS.

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MACHINE SHOP EQUIPMENT

1998 EZ-SPARK 936 SINKER EDM, SONY XYZ DRO,
S/N 9030428

CLAUSING METOSA C2464SS ENGINE LATHE, 34" X
64" CC, 20" 3 JAW CHUCK, 3" HOLE THRU, TAILSTOCK,
S/N 52132

CADILLAC LATHE, 14" X 22" CC, 8" 4 JAW CHUCK,
STEADY REST, TAILSTOCK, S/N 108689

BRIDGEPORT VERTICAL MILL, SERIES I, 2 HP, POWER
FEED, RAISER BLOCK, SARAGON XY DRO, S/N 204989

TREE J-425 JOURNEYMAN CNC VERTICAL MILL,
DYNAPATH DELTA SERIES CONTROL, S/N 9-42-905265
SUNNEN MBB-1660 HONE, S/N 80327

POWERMATIC 1200 DRILL PRESS

TSCHUDIN HTG400 OD GRINDER, S/N 711479

DOALL C-916M HORIZONTAL BAND SAW

BREVETTI B84 DOUBLE MITRE SAW, 45/90 DEGREE,
S/N 239

REID 2B SURFACE GRINDER, 6" X 18" CHUCK



TURNING CENTER

MAZAK QUICKTURN 15SP, MAZATROL CAM T-2,
S/N 68348





LASER TURRET PUNCH PRESS

1994 AMADA APELIO II, MODEL AP2357V, 30 TON CAPACITY, 58 STATION THICK TURRET, 2.0 KW LASER CAPACITY, AMADAN OSPL-A CNC CONTROL, KOLANT COLLER, S/N 33570086



PRESS BRAKES

1986 AMADA RG-50, NC9-EXII CNC CONTROL, 78" TABLE, S/N 505946

1997 AMADA RG-35S, NC9-EXII CNC CONTROL, 78" TABLE, S/N 356872



SHEET METAL FABRICATION EQUIPMENT

1999 AMADA IBT-610 WET DEBURRING, 24", S/N 61210024

PANDJIRUS 30-6 AB WELDING POSITIONER, S/N 15312X12-20

WHITNEY SINGLE END PUNCH, MODEL 130, S/N 252866

ROPER WHITNEY 68 SINGLE END PUNCH, S/N 2123175

AIR FLOW SYSTEM FUME HOOD

STRAYCO SPOT WELDER



HIGH-SPEED VERTICAL MACHINING CENTER



6-SPINDLE

NASA HIGH SPEED MACHINING CENTER, 6 SPINDLE, 21" X 25" T SLOTTED TABLE, 30 TOOLS, AUTOMATIC TOOL CHANGER, FAGOR CNC CONTROL, S/N 1233



ABRASIVE WATERJET

2009 MITSUBISHI SUPREMA, 12' X 6' TABLE, SINGLE HEAD, MITSUBISHI M700 CNC CONTROL, KMT MODEL 500 60 KPSI 60,000 PSI INTENSIFIER, 50 HP MOTOR, FILTRATION, ABRASIVE HOPPER W/ PUMP, GARNET REMOVAL SYSTEM, S/N 29062



2009

WELDERS



LINCOLN ELECTRIC PRECISION TIG WELDER

LINCOLN ELECTRIC POWER TIG 255

MILLER SYNCROWAVE 250X
ESAP HELIARC 352



VERTICAL MACHINING CENTERS

2003

50 TAPER



2000



2003 HAAS VF-8/50, TRAVELS: 64" X 40" X 30", TABLE SIZE: 64" X 36", 30 HP, CAT 50 TAPER, 7500 RPM SPINDLE, THROUGH SPINDLE COOLANT, SIDE MOUNT 30 ATC, HIGH INTENSITY LIGHTING, 4TH AXIS READY, RIGID TAPPING, REMOTE JOG, CHIP AUGER, S/N 33356

2000 HAAS VF-4, TRAVELS: 50" X 20" X 25", TABLE SIZE: 52" X 18", 20 HP, CAT 40 TAPER, 7500 RPM SPINDLE, 24 ATC, VECTOR DRIVE, CHIP AUGER, S/N 23336

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MACHINE SHOP EQUIPMENT *continued*

HAEGER HP6-B INSERTION PRESS, FEED BOWL, S/N 1628 • WILTON 14" VERTICAL BAND SAW, S/N 07043725 • RAMCO RP50 H-FRAME PRESS, 50 TON, S/N 2657 • ROCKWELL 4 HEAD DRILL STATION, MODEL 17-600 • CLAUSING 4 HEAD DRILL STATION, MODEL 1657 • ROCKWELL 15 DRILLING/TAPPING MACHINE



EDM

1998 EZ-SPARK 936 SINKER EDM, SONY XYZ DRO, S/N 9030428



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