

PUBLIC WEBCAST AUCTION

BID ONSITE OR BID ONLINE

STATE OF THE ART NANO PRECISION ELECTRONIC CONNECTOR MANUFACTURER

SURPLUS TO ONGOING NEEDS OF NANO PRECISION PRODUCTS

AUCTION: TUESDAY, MARCH 20 AT 10:00 AM PDT

**INSPECTION: MONDAY, MARCH 19 FROM 9:00 AM TO 3:00 PM PDT AND MORNING
OF SALE FROM 8:00 AM TO 10:00 AM PDT OR BY APPOINTMENT ONLY**

LOCATION: 411 CORAL CIRCLE, EL SEGUNDO, CA 90245



HIGH SPEED PRECISION STAMPING, STRAIGHT-SIDE HYRAULIC PRESS, 5 & 4
AXIS HIGH SPEED MACHINING, WIRE & SINKER EDM, TOOLROOM, OPTICAL
METROLOGY, INSPECTION, LASER SINGULATION, ULTRA-SONIC CLEANING,
MICROSCOPES, CLEANROOMS, ELECTRONIC TESTING, INFRARED HEATING
FURNACE, TITANIUM COIL STOCK, DIE HANDLING, FORKLIFT, SCISSOR LIFT,
AIR COMPRESSORS, DRYERS & CORPORATE OFFICES



ROY GAMITYAN, AUCTIONEER CA BOND# 63388305
23945 Calabasas Road, Suite 209, Calabasas, CA 91302
Office 818.264.4232 | Cell 818.388.6033 | roy@unitedassetsales.com

WWW.UNITEDASSETSALES.COM

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TERMS OF PAYMENT:

CASH, CASHIER'S CHECK, BUSINESS CHECK
WITH BANK LETTER OF GUARANTEE, BANK WIRE
TRANSFER. FULL PAYMENT MUST BE MADE
NO LATER THAN 24 HOURS OF WINNING BID.
SOME ITEMS SUBJECT TO RESERVE AND
LENDER CONFIRMATION.

REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN
FRIDAY, MARCH 30. NO EXCEPTIONS.

BUYER'S PREMIUM:

15% FOR ALL ONSITE PURCHASES AND
18% FOR ALL ONLINE PURCHASES.

ONLINE BIDDING PROVIDED BY

BidSpotter.com



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CNC 5 AXIS HARDMILLING VERTICAL MACHINING CENTER

5 AXIS TRUNNION

2013



5642 HOURS

2013 MAKINO V33i-5XB, LASER CALIBRATED, 5 AXIS TRUNNION, TRAVELS: X-25.6", Y-12.7", Z-13.7", A-130 DEG., C-360 DEG., 30,000 RPM SPINDLE, MAKINO PROFESSIONAL 5 CNC CONTROL, RAPID TRAVERSE 787 IPM, CUTTING FEED RATE 787 IPM, MAX. WORKPIECE 9.8"X5.31", MAX. PAYLOAD 66 LBS., 60 POSITION ATC, TOOL TO TOOL 4.8 SEC., MAX. TOOL LENGTH 9.8", MAX. TOOL DIA. 3.15", MAX TOOL WEIGHT 15.4 LBS., EROWA CHUCK, COOLANT, RENISHAW AUTO. MEASURING SYSTEM, MOSNIC CHIP CONVEYOR MODEL RDIII, KANTO SEIKI OIL-MATIC AUTO. TEMP. CONTROL, ONIKAZE HEAVY SMOKER MIST COLLECTOR, S/N 090826

4 AXIS

2013



1807 HOURS

CNC 4 AXIS HARDMILLING VERTICAL MACHINING CENTER

2013 MAKINO F5, LASER CALIBRATED, 39.4" 19.7" TABLE, TRAVELS: X-35.4", Y-19.7", Z-17.7", 20,000 RPM SPINDLE, 20 HP, MAKINO PROFESSIONAL 5 CNC CONTROL, RAPID TRAVERSE 787 IPM, CUTTING FEED RATE 787 IPM, MAX. WORKPIECE 39.4"X19.7"X17.7", MAX PAYLOAD 2,204 LBS., 30 POSITION ATC, CAT 40 TAPER, MAX. TOOL LENGTH 11.8", MAX. TOOL DIA. 4.72", MAX. TOOL WEIGHT 17.6 LBS., RENISHAW OMP400 RENEGADE PROBE SYSTEM, THRU SPINDLE AIR, 4TH AXIS READY, COOLANT, SANKYO 4TH AXIS ROTARY TABLE, S/N V1504771

2011



431 HOURS

CNC 3 AXIS VERTICAL MACHINING CENTER

2011 MAKINO PS95, LASER CALIBRATED, 20"X46" TABLE, TRAVELS: X-36.2", Y-20", Z-18.1", 14,000 RPM SPINDLE, MAKINO PROFESSIONAL P CNC CONTROL, 30 POSITION ATC, CAT 40 TAPER, RENISHAW OMP400 RENEGADE PROBE SYSTEM, COOLANT, AC ABSOLUTE DIGITAL SERVO MOTORS, RAPID RATE X&Y-1,147 IPM, Z-1,181 IPM, FEED RATE 0-181 IPM, COOLANT, CHIP CONVEYOR, S/N V130264

PRECISION HIGH SPEED STAMPING PRESSES & FEEDERS

2014 BRUDERER BSTA 1250-151 B2, HIGH PERFORMANCE, HIGH-SPEED, STRAIGHT-SIDE, DOUBLE CRANK, PRECISION PUNCH PRESS, 125/1,250 KN TON CAPACITY, 600 STROKES PER MINUTE, STROKE ADJ. 16MM-75MM, FIXED STROKE 100MM, RAM 1,400MM LR X 600MM FB, RAM ADJ. 89MM, SHUT HEIGHT 268MM-386MM, BOLSTER: 1,490MM LR X 1,070MM FB X 1,270MM H, 28,500 KG WEIGHT, 76 KVA, 460V/60HZ, BR CNC CONTROL, S/N 13288, W/ 2014 BRUDERER SERVO FEEDER MODEL BBV 260/80, S/N 13288

BRUDERER FEEDER



MINSTER FEEDER



2012 NIDEC MINSTER, KYORI SERIES ANEX-60II, HIGH-SPEED BLANKING PRESS, 60 US/600 KN TON CAPACITY, 650 STROKES PER MINUTE, STROKE 20-32MM, STROKE ADJ. 80MM, SHUT HEIGHT 300MM, SLIDE 1,030MM LR X 500MM FB, BOLSTER 1,100MM LR X 600MM FB, BOLSTER THICK 140MM, BED OPEN 840MM LR X 120MM FB, BOLSTER OPEN 780LR X 80MM FB, FEED LEVEL 100MM-140MM, 0-80MM FEED LENGTH, 80MM MATERIAL WIDTH, WINTRESS SMARTPAC 2 CNC CONTROL, W/ SUGIYAMA ELECTRIC DIE-HEIGHT DETECTOR, (2) WINTRESS SPR2000 SPROLLERS, W/ KYORI SERVO ROLL FEEDER MODEL GX-80 HIGH PRECISION FEEDER, 0-80MM FEED LENGTH, 8MM-80MM STOCK WIDTH, 20MM STOCK THICKNESS, S/N 218117



2014

IMMACULATE CONDITION

2012



IMMACULATE CONDITION

HYDRAULIC STRAIGHT SIDE PRESS

2008 NEFF NN200-50M, HYDRAULIC STRAIGHT-SIDE STAMPING PRESS, 230 TONS CAPACITY, BED 54"LR X 40"FB, RAM SLIDE 48"FB X 36" FB, RAM SLIDE GUIDANCE 8 POINT, DAYLIGHT 24", SHUT HEIGHT 12", MAX. STROKE 12", BED HEIGHT 42" (NO PIT), WINDOWS 24" X 18", S/N 11500, HYDRAULIC POWER UNIT: 50HP MOTOR, 120 GPM, 3,000 PSI, 300 GAL. TANK, TEMPTX CHILLER, ALLEN BRADLEY PANEL VIEW 1000 CNC CONTROL, W/ PA INDUSTRIES P/A K350 SERVO ROLL FEEDER, MODEL SRF-5S, S/N 200811-04926

2008



FEEDERS, STRAIGHTENERS & COIL REELS



2017



(1) (2017) & (6) (2014) & (9) (2013) P/A INDUSTRIES COIL REELS, MODEL SRA-600, 600 LBS. CAPACITY, 8" X 48", 8"-18" ID RANGE, PENTA DRIVE DC MOTOR SPEED CONTROL NEMA 4X/IP-65, (MANY W/ GORDON REEL CO NTROLS), (2) P/A INDUSTRIES MODEL LC-5, S/N 201412-08505, (2) P/A INDUSTRIES MODEL SRF-5-SP FEEDER/STRAIGHTENERS, S/N'S 201404-08122, 201404-08123, QTY. COIL REELS

CNC WIRE EDM'S

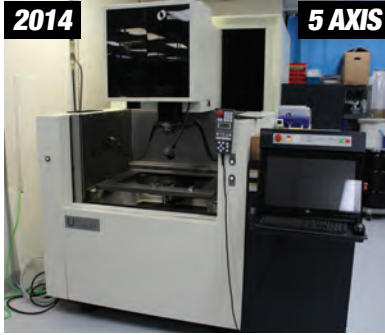
2015



2015 MAKINO UPV-3, 3-AXIS, 24.8"X17.71" TABLE, TRAVELS: X-14.56", Y-10.63", Z-8.7", TANK SIZE 31.1"X24.05", NO DROP TANK, MAX. WORKPIECE WEIGHT 771 LBS., MAX. WORKPIECE SIZE 30.71"X 23.23"X3.94", OIL-BASED DIELECTRIC SYSTEM, MAKINO HYPER I CNC CONTROL, S/N E080471

2014

5 AXIS



2014 MAKINO U6 H.E.A.T., 5-AXIS, TABLE 4 SIDED 35.8"X28.0", TRAVELS: X-25.6", Y-17.7", Z-16.5", U-+/-3.0", V-+/-3.0", TANK 42.12"X34.64", MAX. WORKPIECE WEIGHT 3,307 LBS., MAX. WORKPIECE SIZE 39.4"X31.5"X15.8", SPLIT V WIRE GUIDE SYSTEM, (2) HIGH CAPACITY FLUSH PUMPS, FOUR FILTER FILTRATION SYSTEM, HIGH CAPACITY CHILLER, MAKINO HYPER I CNC CONTROL, S/N W150285

2006 TOPEDM HM-400NCNC, HIGH SPEED, SMALL HOLE DRILLING, DIELECTRIC SYSTEM, COOLANT, TOPEDM H-36A CNC CONTROL, S/N MS-6609N

TOOLROOM MACHINERY

2016



CNC DIE SINKER RAM EDM

2015 MAKINO EDAF3, 3-AXIS, TABLE 27.5"X19.7", TRAVELS X-17.7", Y-13.8", Z-13.8", MR HEAD, EROWA ITS, TANK 33.46"X25.6", 15.75", MAX. ELECTRODE WEIGHT 165 LBS., 16- ELECTRODE ATC, CARBIDE MACHINING CIRCUIT, HYPERCUT, SUPERSARK AND ARCFREE TECHNOLOGIES POWER SETTINGS, HYPER I CNC CONTROL, S/N 9

2015



2016 & (2) 2014 MITSUI SEIKI MSG-250MH, HORIZONTAL SURFACE GRINDERS, 8"X18" PMC W/ WALKER SMART CHUCK CONTROL, 6" GRINDING WHEEL CAPACITY, HEIDENHAIN CONTROL, DONALDSON TORIT DUST COLLECTOR, S/N'S 2014047015, 201401691, 2014016961

CHEVALIER FSG-3A818 HORIZONTAL SURFACE GRINDER, 8"X18" PMC, 7" GRINDING WHEEL CAPACITY, HEIDENHAIN CONTROL, S/N M3971002

HARDINGE HLH-H SUPER PRECISION TOOL ROOM LATHE, SWING OVER BED 11", SWING OVER CARRIAGE EDGE 9", SWING OVER CROSS SLIDE 6.5", DISTANCE BETWEEN CENTERS 18", 5-C COLLET SYSTEM, VARI. SPD. 125-3000 RPM, 1.25" HOLE THRU SPINDLE, HEIDENHAIN CONTROL

CHEVALIER 2-AXIS VERTICAL MILL, 9"X42" T-SLOT TABLE, 4,500 RPM, ACCU-RITE CNC CONTROL, POWER DRAW BAR & KNEE

WELLSAW 1016 HORIZONTAL BAND SAW, 10" CAPACITY, BLADE 1"X138" X.035", S/N 5756

DOALL 1612-0 VERTICAL BAND SAW, 16" THROAT, 24"X24" TABLE, S/N 209-632-19

MICROSCOPES

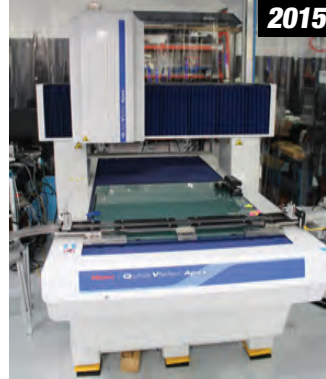
(31) AMSCOPE ELECTRONIC MICROSCOPES



NEW

CNC MEASURING & INSPECTION EQUIPMENT

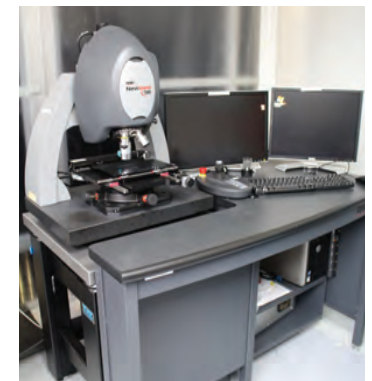
2015



2015 MITUTOYO QV APEX 606 CNC VISION MEASURING MACHINE, QUICK VISION, TOUCH PROBE MAIN UNIT, DELL VISION T3610 64 BIT CPU W/ DELL ULTRA SHARP FLAT PANEL MONITOR, QV-HR1X OBJECTIVE LENS, TP20 PROBE KIT, PS-8R RUBY STYLUS, S/N 60706050

MITUTOYO PH-A14 OPTICAL COMPARATOR, 14" SCREEN, 6"X16" TABLE, MITUTOYO MRQM-DATA 200 CONTROL, S/N 1211 91606

ZYGO NEW VISION 7300 OPTICAL SURFACE POLISHER, (4) NEWPORT OPTICAL TABLES 4'X10', 4'X6'2'X4' & 2'X3', (5) NEOFIBO NEOPL-1200A, FIBER CONNECTOR POLISHING MACHINE, SEIKI GIKEN, FIBER CONNECTOR



MISC. TOOL ROOM EQUIPMENT

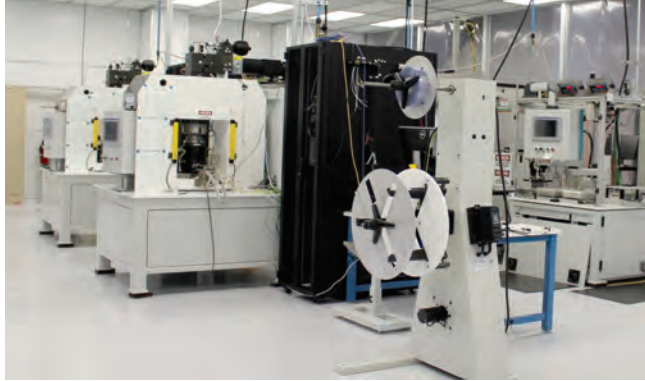
JET DRILL PRESS MODEL JPD-17MF, ROCKFORD VERTICAL BELT SANDER, 6" WIDE, DAKE ARBOR PRESS, MODEL #1, ALEXANDER PRECISION TOOL GRINDER, (3) BALDOR D/E PEDESTAL GRINDERS, JET 15T H-FRAME 15 TON HYDRAULIC PRESS, MINGXI VARI-SPD. MINI-LATHE MODEL CJ0618A, 180MM SWING, 15" CC'S, CROSS SLIDE, TAIL STOCK, 4" 3-JAW CHUCK, QTY. KURT 6" VISES, MIN-ARBOR PRESSES, BENCH VISES, INDEX COLLECT CHUCKS, HARPER OXY/ACT. OUTFIT W/ CART, QTY. MISC. TOOL STEEL AND MORE!



POLISHING MACHINE, MODEL SFP-550E3, LARGE QTY. GRANITE SURFACE PLATES OF ALL SIZES UP TO 48"X72", IMADA HARDNESS TESTER W/ DIGITAL FORCE GAUGE, HEIGHT GAUGES AND MORE!

LASER SINGULATION & PACKAGING

(2) NANO PRECISION PRODUCTS STAMPING PRESSES, 10 TON CAPACITY, 120 SPM, 17"X21" OPEN, COGNEX INSPECTION CAMERAS, ALLEN BRADLEY PANELVIEW PLUS 1000 CNC CONTROL, NANO PRECISION PRODUCTS STAMPING PRESS, 5 TON CAPACITY, LASER MARKER, 2" WIDE CAPACITY, (2) COGNEX INSPECTION CAMERAS, FEEDERS, ROBOT ARMS, ALLEN BRADLEY PANELVIEW PLUS 1000 CNC CONTROLS



INFRARED HEATING FURNACE FOR COIL STOCK

2015 INFRARED HEATING TECHNOLOGIES, MODEL IT10F3Z-144KVA-NPP-0, 1400 F, OZ SENSER, OPEN AIR



CLEANROOMS & ACCESORIES



SIMPLEX CLEAN ROOM, 48'X80'X12', ISO 14644-1 CLASS 7, (2) DBL. DOOR ENTRY & SINGLE DOOR EXIT, SIMPLEX CLEAN ROOM, 25'X35'X8', ISO 1466-1 CLASS 7, (2) ROOMS W/ THREE SLIDING DOORS, CLEAN BOOTH 13'X16', CLEAN BOOTH 8'X10', (2) AIRCLEAN 700 & 600 SERIES DUCTLESS BALANCE ENCLOSURE W/ AUTO. SAFETY CONTROLLER, AIR SCIENCE FLOW LAMINAR FLOW BOOTH, QTY. CLEAN ROOM POWERED BENCHES

COIL INSPECTION

NANO LASER INSPECTION MACHINE, KEYENCE LASERS, ANANO COGNEX CAMERA, 3-NANO PRECISION PRODUCTS LASER/WELDERS, THOR LABS LASER, 976NM MW, 200,000 SERIES, CLASS 4, THOR LABS LASER, MODEL 132448T, S/N 311894



ULTRASONIC CLEANING

2014 ZENITH ULTRA, 6 1/2" PART OPENING, 12 1/2" X 93" WASHING CAVITY, HEAT, ULTRASONIC, WATER CLEAN & RINSE TANKS W/ TEMP. CONTROLS

2014 ZENITH ULTRA-SONICS ULTRASONIC CLEANER, 3"X72", ULTRASONIC & WATER CLEAN & RINSE TANKS W/ TEMP. CONTROLS



ROTARY SCREW AIR COMPRESSORS

(2) 2014 KAESER MODEL ASD 40S, 40 HP, S/N'S 1016, 1014
2008 ATLAS COPCO GA7 FF, 10 HP
2013 KAESER SX 5 T, 5 HP



2014

COMPRESSED AIR DRYER

2014 KAESER TE 141

NEW COIL INVENTORY

UNITI TITANIUM 14,000 LBS. TI GRADE 2 COILS, ASTM-B265 COMPLIANT, THICKNESS 1.6MM +/- 0.05MM, WIDTH 55.88MM +/- 0.1MM, COIL ID 20", CAMBER/METER 2MM/METER, WEIGHT/COIL 312LBS., +/- 10%, QTY



OVER 14,000 LBS

FORKLIFT

CATERPILLAR MODEL 2C5000, 5,000 LB. CAPACITY, 3 STAGE MAST, SIDE-SHIFT, EROPS, S/N AT903 5321



DEGREASING

2016 BRANSON 5510, (3) BRANSON ULTRASONIC DEGREASERS, MODELS 2510, 3510 & 5800, BRANSON ULTRASONIC DEGREASER MODEL B950R, S/N 02-5908A-14 W/ NANO LASER PACKAGING MACHINE, ALLEN BRADLEY PANELVIEW PLUS 1000 CNC CONTROL



DIE & MATERIAL HANDLING

2016 GREEN VALLEY DIE CART MODEL 3182, 4,000 LB. CAPACITY, PRESTO LIFT DIE CART MODEL B678-2000, 2,000 LB. CAPACITY, 15", ELECTRIC, S/N V031292-100, PRESTO LIFT DIE CART MODEL B666-2000, 2,000 LB. CAPACITY, S/N V052093-1/12456341-1, LINE LIFT TABLE, SPANCO 3-TON, H-FRAME TRAVELING GANTRY HOIST, PALLET JACKS



2016

SCISSOR LIFT

SKYJACK MODEL SJ111 3219, DC ELECTRIC, 500 LB. CAPACITY



PLANT SUPPORT

LARGE QTY. PALLET RACKING, LIGHT & MEDIUM DUTY RACKING & SHELVING, WET/ DRY VACUUMS, PARTS CABINETS, TOOL BOXES, ROLLING CARTS, KENNEDY ROLLING TOOL CABINETS, WORK BENCHES, BENCH VISES, TASK CHAIRS, EMERGENCY EYE WASH STATIONS, JUST-RITE FLAMMABLE CABINET, HAND TOOLS, SHIPPING & RECEIVING DEPARTMENT AND MORE!

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LIFT, AIR COMPRESSORS, DRYERS
& CORPORATE OFFICES

OFFICE FURNITURE, COMPUTERS, MACHINES & SUPPLIES

LARGE QTY. EXECUTIVE & MANAGERIAL OFFICE SUITES AND WORK STATIONS, CONFERENCE ROOM FURNITURE, QTY. DELL, HP & TOSHIBA NOTEBOOK COMPUTERS OF ALL CONFIGURATIONS, LARGE. QTY. COMPUTER MONITORS UP TO 30", (2) SHARP 80" COLOR TV'S, (2) SAMSUNG 70" COLOR TV'S, QTY. HP OFFICEJET PRO PRINT/FAX/SCAN/COPY/WEB MACHINES, SONY SXRD CAMERA/PROJECTOR, POLYCOM PHONE SYSTEM W/ QTY. HANDSETS, XEROX WORKCENTRE 7345 COPIER, XEROX WORKCENTRE 7335 COPIER, HP DESIGNJET 510 PLOTTER, QTY. WHITE BOARDS, QTY. OFFICE SUPPLIES AND MORE



LUNCH ROOM

(2) WHIRLPOOL REFRIGERATORS, (1) DOUBLE FRENCH DOOR W/ BOTTOM FREEZER AND (1) SINGLE DOOR W/ BOTTOM FREEZER, WHIRLPOOL DISHWASHER, (2) WHIRLPOOL MICROWAVES, QTY. COFFEE MAKERS, TABLES & CHAIRS



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