# PUBLIC WEBCAST AUCTION BID ONSITE OF BID ONLINE

# **PRECISION SHEET METAL FABRICATION & WELDING FACILITY**

### AUCTION: TUESDAY, JANUARY 16 AT 11:00 AM PST INSPECTION: MORNING OF SALE FROM 8:00 AM TO 11:00 AM PST LOCATION: 635 VENTURE STREET, ESCONDIDO, CA



AMADA PEGA 345 & 344 CNC TURRET PUNCHES, PUNCH DIE TOOLING, CINCINNATI 90 TON, (2) AMADA TO 50 TON & (2) DIACRO 35 TON CNC PRESS BRAKES, PRESS BRAKE DIES, AMADA M-3045 10' MECHANICAL SHEAR, LORS & ACME SPOT WELDERS, HAGER INSERTION PRESSES, RAMCO & TIMESAVER BELT SANDERS, WELDERS, MACHINE SHOP, YALE ELECTRIC FORKLIFT, AIR COMPRESSORS



ROY GAMITYAN, AUCTIONEER CA BOND# 63388305 23945 Calabasas Road, Suite 209, Calabasas, CA 91302 Office 818.264.4232 | Cell 818.388.6033 | roy@unitedassetsales.com

# WWW.UNITEDASSETSALES.COM

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### **TERMS OF PAYMENT:**

CASH, CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 24 HOURS OF WINNING BID.

#### **REMOVAL:**

ALL ITEMS MUST BE REMOVED NO LATER THAN FRIDAY, JANUARY 26. NO EXCEPTIONS.

### **BUYER'S PREMIUM:**

15% FOR ALL ONSITE PURCHASES AND 18% FOR ALL ONLINE PURCHASES

#### **ONLINE BIDDING PROVIDED BY**





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## **CNC TURRET PUNCHES**



1988 AMADA PEGA 304050, 30-TON CAPACITY, 40" X 50" MAX. TRAVERSE, 40" X 100" MAX. SHEET SIZE (WITH REPOSITIONING), 350 STROKES PER MINUTE, 58-TOOL STATION TURRET, AUTO. INDEX CONFIGURATION, 60 RPM, 30 RPM TURRET SPEED, AMADA FANUC P SYSTEM 6M CNC CONTROL, 58 STATION THICK TURRET, HYDRAULIC CLUTCH AND BRAKE, BALL TRANSFER TABLE, AMADA SHEET LOADER, S/N AK-450146



1981 AMADA PEGA 304040, 30 TON, AMADA FANUC CONTROL, 40" X 80" MAX. SHEET SIZE (WITH REPOSITIONING), 56 STATION, THICK TURRET, BALL TRANSFER TABLE, S/N AK-440009

LARGE AMOUNTS OF PUNCH & DIE TOOLING



PRESS BRAKE DIES



ABRASIVE BELT SANDERS



RAMCO 37, 36" BELT, SINGLE DRUM, S/N 1908

TIMESAVER MINI BELT 948, 9" BELT, S/N 6451-25







EUROMAC 200/4, 90 DEGREE FIXED CUTTING ANGLE

### **CNC PRESS BRAKES**





CINCINNATI 90 CB-8, HYDRAULIC 90 TON X 10' OVERALL, DISTANCE BETWEEN HOUSING: 8', 6.5", STROKE: 8", THROAT: 7", HURCO AUTOBEND 7 CNC BACK GAGE, S/N 42875

1998 AMADA RG-50, 50 TON, TABLE LENGTH: 78.8", MAX. BENDING LENGTH: 82.1", DISTANCE BETWEEN UPRIGHTS: 59.9", THROAT DEPTH: 15.76", NC9-EXII CNC CONTROL, S/N 509465

1997 AMADA RG-35S, 38 TON, HYDRAULIC, TABLE LENGTH: 78.8", MAX. BENDING LENGTH: 49.3", DISTANCE BETWEEN UPRIGHTS: 40", THROAT DEPTH: 15.76", NC9-EXII CNC CONTROL, S/N 356872

(2) DIACRO 14-72, 35 TON X 6' OVERALL, HYDRA MECHANICAL, AUTOGAGE G-24 FRONT OPERATED BACK GAGE CONTROL, S/N'S 76601176281, 6600578383

LARGE AMOUNTS OF PRESS BRAKE DIES INCLUDING: DIE RAIL & HOLDERS, TOP RAIL, ANGLE V, PUNCH HOLDERS, RADIUS RULERS, GOOSENECK PUNCHES, ETC

SHEAR



AMADA MODEL M-3045, 10' X 3/16" CAPACITY, MECHANICAL, 9' SQUARING ARM, (2) 31" SHEET SUPPORTS, AUTO REAR SHEET SUPPORTS, S/N 3045402







## **INSERTION PRESSES**



HAEGER 824, ADJUSTABLE UP TO 16,000-LBS. (72 KN) FORCE RANGE, 24" THROAT DEPTH, 0–8.5" ADJUSTABLE STROKE LENGTH, 1,500/HOUR INSERTIONS AT 1", 5 HP MOTOR, MODUALAR AUTOFEED SYSTEM, BATCH COUNTER

HAEGER HP6, 6 TON, 18" THROAT, BATCH COUNTER

PEMSERTER SERIES 4, 6-TON CAPACITY, 400–12,000 RAM FORCE, PNEUMATIC/LEVER, 18" THROAT DEPTH, S/N H4-1902

LARGE AMOUNT OF INSERTION HARDWARE, PARTS AND CABINETS

## **SPOT WELDERS**





LOR 1150AP-1, 50 KVA, 30" THROAT, SINGLE PHASE MICROPROCESSOR CONTROL, S/N 191-5293 LOR 140AR, 40 KVA, 24" THROAT, SINGLE PHASE MICROPROCESSOR CONTROL S/N 1189-5108 ACME 2-24-30, 30 KVA, 24" THROAT, SINGLE PHASE MICROPROCESSOR CONTROL S/N 14780

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### FORKLIFT

YALE ELECTRIC, 2,000 LB CAPACITY, 3 STAGE LOW MAST, W/ CHARGER



#### TIG WELDERS



(2) MILLER SYNCROWAVE 200 & 250AC/DC W/ COOLMATE 3, L-TEC HELI ARC 250 HP

#### **MACHINE SHOP & PLANT SUPPORT EQUIPMENT**



SUPERMAX VERTICAL MILL, MILLRITE HORIZONTAL MILL, CONTINENTAL SAW, ROGERS STROKE SANDER (2) STATION POWERMATIC DRILL PRESS, CTD CUT-OFF SAW, CANTILEVER RACKS, POWER TOOLS, WELDING WIRE, WELDING TABLES, TOOL HOLDERS, TAPS, PERISHABLE TOOLING, WORK BENCHES, CARTS, CLAMPS, SHOP FANS, PEDESTAL GRINDERS, HAND TOOLS, POWER TOOLS, STEEL SHELF UNITS, RACKS, MAINTENANCE SHOP TOOLS, EQUIPMENT SUPPLIES, BANDING CARTS AND RELATED ITEMS



INSPECTION

HEIGHT GAUGES, CALIPERS, HEIGHT GAUGES, SURFACE PLATES

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