# PUBLIC ONLINE AUCTION

INSPECT ONSITE AND BID ONLINE :

### CNC MACHINE SHOP & FABRICATION FACILITY

ONLINE AUCTION STARTS CLOSING: TUESDAY, MARCH 23 AT 11:00 AM PDT INSPECTION: MONDAY, MARCH 22 FROM 9:00 AM TO 3:00 PM PDT

**LOCATION: 2430 CYPRESS WAY. FULLERTON. CA 92831** 











LEBLOND MAKINO A51 HORIZONTAL MACHINING CENTER, HAAS VF-6, KITAMURA MYCENTER ACP4 & 2XI SPARKCHANGER VERTICAL MACHINING CENTERS, 2010 OKUMA HERITAGE ES-L6 II & HAAS SL 30T CNC TURNING CENTERS, 1997 CHEVALIER GU-1124A CYLINDRICAL GRINDER, STUDER OD GRINDER, AMADA TP45EX PUNCH PRESS, ATLANTIC SHEAR, CORNER NOTCHER, 2019 KALAMAZOO ABRASIVE MITRE SAW, GEAR HOBBER, SANDERS, 2006 CHEVROLET **DURAMAX C4500 STAKEBED TRUCK, INSPECTION TOOLS, TOOLING & RELATED ITEMS** 



**ROY GAMITYAN, AUCTIONEER CA BOND# 63388305** 

23945 Calabasas Road, Suite 209, Calabasas, CA 91302 Office 818.264.4232 | roy@unitedassetsales.com

#### **PUBLIC ONLINE AUCTION**

INSPECT ONSITE AND BID ONLINE =

### CNC MACHINE SHOP & FABRICATION SHOP

**ONLINE AUCTION STARTS CLOSING:** 

TUESDAY, MARCH 23 AT 11:00 AM PDT

#### **INSPECTION:**

MONDAY, MARCH 22 FROM 9:00 AM TO 3:00 PM PDT

#### **LOCATION:**

2430 CYPRESS WAY, FULLERTON, CA 92831

#### **COVID-19 INSTRUCTIONS:**

DUE TO THE COVID-19 GLOBAL PANDEMIC, MASKS ARE REQUIRED FOR ENTRY TO THE FACILITY. NO EXCEPTIONS.

#### TERMS OF PAYMENT:

CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 24 HOURS OF WINNING BID.

#### REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN FRIDAY, APRIL 2. NO EXCEPTIONS. PREPPING, LOADING & TRUCKING IS THE RESPONSIBILITY OF THE BUYER.

#### **BUYER'S PREMIUM:**

18% FOR ALL ONLINE PURCHASES.

#### COMPLETE CATALOG & BIDDING INFO: WWW.UNITEDASSETSALES.COM

IF YOU OR SOMEONE YOU KNOW WOULD LIKE TO HAVE AN AUCTION SALE, CALL US: 818.264.4232. WE OFFER THE BEST FINDER'S FEE IN THE BUSINESS.

#### **ONLINE BIDDING PROVIDED BY**





#### WWW.UNITEDASSETSALES.COM

23945 Calabasas Rd., Ste. 209, Calabasas, CA 91302 Office 818.264.4232 | roy@unitedassetsales.com

ROY GAMITYAN, AUCTIONEER CA Bond# 63388305

#### **CNC HORIZONTAL MACHINING CENTER**

2002 MAKINO A51, PROFESSIONAL 3 MAKINO CNC CONTROL, TRAVELS: 20" X, 16" Y, 15.5" Z, 26" X 15" TABLE, BT 30-TAPER, 20 POSITION SIDE MOUNT ATC, 15 HP, COOLANT THROUGH SPINDLE, RIGID TAPPING, S/N 23



#### TOOLROOM MACHINERY

BRIDGEPORT 3 AXES
EX-TRAK SERIES I
VERTICAL MILL, TRAVELS:
30" X 12" X 12", POWER
DRAW BAR, 9" X 48"
TABLE, FLAT SCREEN
CRT, S/N BR278844E
VICTOR 1640 GAP BED

VICTOR 1640 GAP BED LATHE, MODEL 1640, 16" X 40" CC, 23" SWING IN GAP, 3 JAW CHUCK, DRILL CHUCK, S/N 561116

CADIALLAC 1733, 17"
X 33" CC GEARED HEAD
LATHE, STEADY REST,
3 JAW CHUCK,
2" SPINDLE BORE, 1800
RPM. S/N 800115

HARDINGE HLV-H-EM LATHE, S/N 8949, NEWLY REGOUND BED, SADDLE TURCITED & RESCRAPED

1985 HAUSER B3-DR JIG BORER, XYZ AXIS: 16" X 10" X 18", TABLE: 23" X 15", S/N B3-0163

DO ALL VERTICAL BAND SAW, MODEL 3612-1HS, 36" THROAT, 26.5" X 33.5" TABLE, S/N 401-88217

KALAMZOO HORIZONTAL BAND SAW

BALDOR DOUBLE END GRINDERS BALDOR 2" BELT

CENTRAL 12 TON H-FRAME PRESS

**SANDER** 









LAMBERT GEAR HOBBER 751, MAX WORKPIECE DIAMETER 88MM, HYDRAULIC TAILSTOCK, CHANGE GEARS, BEVEL ATTACHMENT, 150-1060 MILLING SPEEDS, S/N 7667



# CNC VERTICAL MACHINING CENTERS

1995 HAAS VF-6, XYZ TRAVELS: 64" X 32" X 30", 64" X 28" TABLE, CAT 40 TAPER, 7,500 RPM, 20 ATC, 20 HP S/N 5382

KITAMURA MYCENTER APC4, PALLET SHUTTLE CHANGER, FANUC M16IM, XYZ TRAVELS: 44" X 22" X 22", 55" X 22" TABLE, 10,000 RPM SPINDLE, S/N 30675

2002 KITAMURA MYCENTER 2XI SPARK CHANGER, FANUC 16I-M CNC CONTROL, XYZ TRAVELS: 20" X 14" X 18", 22" X 14" TABLE, 15,000 RPM SPINDLE, 30 ATC, 20 HP, S/N 07293

FANUC SERIES OI-MB CNC CONTROL, XYZ TRAVELS: 41" X 20" X 25", 47" X 19" TABLE, THROUGH COOLANT SPINDLE, 40 TAPER, 10,000 RPM, 24 ATC, 15 HP, OIL CHILLER, S/N VX500-357

### CNC CYLINDRICAL GRINDERS

2002 CHEVALIER CG-1440A,
MITSUBISHI PLC, PRO FACE TOUCH
SCREEN CONTROL, SWING OVER
BED 15", MAX GRINDING OD 14.17",
WORKHEAD SPINDLE SPEED 25-350
RPM, 5 HP SPINDLE MOTOR,
2 AXIS DRO

1997 CHEVALIER GU-1124A
HYDRAULIC OD CYLINDRICAL GRINDER,
10" MAGNETIC WORKHEAD CHUCK,
8" 3 JAW WORKHEAD, SWING OVER
BED: 10.629", MAX GRINDING LENGTH:
23.6", MAX GRINDING OD: 9.84",
11-500 RPM, WORKHEAD SWIVEL
ANGLE 120 DEGREE, S/N L91289







#### **CNC TURNING CENTERS**

2010 OKUMA HERITAGE ES-L6 II, OSP-P200L-R CNC CONTROL, 6"
3-JAW CHUCK, BOX WAYS, 12 POSITION TURRET, SWING OVER BED:
21.65", SWING OVER CROSS SLIDE: 13.38", TURRET INDEX TIME:
1.1 SECONDS, MAX. TURNING DIAMETER: 8.27", 6000 MAX RPM,
15/10 MAIN SPINDLE H.P., TAILSTOCK, PARTS CATCHER, CHIP
CONVEYOR, COOLANT SYSTEM, S/N P1363

2004 HAAS SL-30T, 8" CHUCK, 23" SWING, 15" MAX CUTTING DIA, 32.5" MAX CUTTING LENGTH, 3" BAR CAPACITY, TOOL PE-SETTER, TAILSTOCK, 30 HP, 2 SPEED, CHIP CONVEYOR, S/N 66898







PLUS LOTS OF INSPECTION TOOLS, METAL MATERIAL, BENCHES, TOOLING & RELATED ITEMS







#### **FABRICATION EQUIPMENT**

2006 AMADA TP45EX VARIABLE SPEED GAP FRAME PRESS, 45 TON CAPACITY, AMADA TOUCH SCREEN CONTROL, POWER SLIDE ADJUSTMENT, 55-180 SPM, BOLSTER AREA & THICKNESS: 31.50X 17.72" X 4.53", SHUT HEIGHT: 14.57", DIE HEIGHT: 10.04", S/N 72100691

ATLANTIC SHEAR MODEL HDSX1014, HYDRAULIC, 1/4" MILD STEEL, 122" CUTTING LENGTH, ROBOSOFT SC7 CNC CONTROL, SQUARING ARM & SUPPORTS, CNC BACK GAUGE, 10-25 SPM, 15 HP, S/N 306012000

2019 KALAMZOO KM20-22V-20 MITERING ABRASIVE CUT OFF SAW, 3 HP DUST VACUUM BASE, S/N 011909038

2003 CHICAGO HYDRAULIC CORNER/EDGE NOTCHER, MODEL HN-10, 10 TON, 20 HP, DUAL HEAD DESIGN, DUAL 10/16 GAUGE SYSTEM, S/N 328003-T



FANUC SERIES 01-TD
CONTROL, GRINDING LENGTH
1000 MM, CENTER HEIGHT
175 MM, CENTER DISTANCE
1000 MM, HYDRAULIC
TAILSTOCK, S/N 7109



# **PUBLIC ONLINE AUCTION**

INSPECT ONSITE AND BID ONLINE :

### CNC MACHINE SHOP & FABRICATION FACILITY

ONLINE AUCTION STARTS CLOSING: TUESDAY, MARCH 23 AT 11:00 AM PDT INSPECTION: MONDAY, MARCH 22 FROM 9:00 AM TO 3:00 PM PDT

**LOCATION: 2430 CYPRESS WAY. FULLERTON. CA 92831** 





LEBLOND MAKINO A51 HORIZONTAL MACHINING CENTER, HAAS VF-6, KITAMURA MYCENTER ACP4 & 2XI SPARKCHANGER VERTICAL MACHINING CENTERS, 2010 OKUMA HERITAGE ES-L6 II & HAAS SL 30T CNC TURNING CENTERS, 1997 CHEVALIER GU-1124A CYLINDRICAL GRINDER, STUDER OD GRINDER, AMADA TP45EX PUNCH PRESS, ATLANTIC SHEAR, CORNER NOTCHER, 2019 KALAMAZOO ABRASIVE MITRE SAW, GEAR HOBBER, SANDERS, 2006 CHEVROLET **DURAMAX C4500 STAKEBED TRUCK, INSPECTION TOOLS, TOOLING & RELATED ITEMS** 

#### STAKEBED TRUCK

2006 CHEVROLET C4500, CREW CAB 4D, DURAMAX 6.6 V-8 DIESEL ENGINE, TOMMY LIFT GATE, 14' BED, APPROX. 159,900 MILES, TRAILER HITCH, AC & HEAT. VIN# 1GBE4É12X6F426750



**COMPLETE CATALOG & BIDDING INFO:** WWW.UNITEDASSETSALES.COM

IF YOU OR SOMEONE YOU KNOW WOULD LIKE TO HAVE AN AUCTION SALE, CALL US: 818.264.4232. WE OFFER THE BEST FINDER'S FEE IN THE BUSINESS.

#### SUPPORT EQUIPMENT

ESAB PLAMA CUTTERS, TOOL HOLDERS, TAPPING HEADS, BORING HEADS, LISTA CABINETS, TOOLBOXES, KURT MACHINE VISES, 5C SPIN FIXTURE AND COLLET CLOSERS, RADIUS-ANGLÉ DRESSER, CARBIDE INSERTS, DRILLS, TAPS, REAMERS, MILL SLOT CUTTERS AND ENDMILLS, INSPECTION TOOLS, GRANITE SURFACE PLATES, HAND TOOLS, DESKS, CHAIRS, FILE CABINETS, OFFICE SUPPLIES AND RELATED ITEMS









