

PUBLIC LIVE WEBCAST AUCTION

INSPECT ONSITE AND BID LIVE ONLINE

SPECTACULAR STATE OF THE ART AMADA SHEET METAL FABRICATION & GEMA POWDER COAT PAINT SYSTEMS FACILITY

McCAIN MANUFACTURING INC.

AUCTION: THURSDAY, DECEMBER 3 AT 11:00 AM PST

INSPECTION: TUESDAY, DECEMBER 1 AND WEDNESDAY, DECEMBER 2 FROM 9:00 AM TO 3:00 PM PST

LOCATION: 2633 PROGRESS STREET, VISTA, CA 92081

2011



1 OF 2

2014



2012



2014



SPECTACULAR MULTI-MILLION DOLLAR OFFERING FEATURING LATE MODEL, STATE OF THE ART AMADA PUNCH/LASER FABRICATION CELLS, AMADA FIBER LASER, AMADA CNC PRESS BRAKES, HAEGER INSERTION PRESSES, ITW GEMA POWDER COAT SYSTEM, PARKER IONICS BATCH TYPE POWDER COAT PAINT LINE, LARGE QUANTITY OF TOOLING, PLANT SUPPORT EQUIPMENT, RAW MATERIALS AND MORE!



UNITED

ASSET SALES

ROY GAMITYAN, AUCTIONEER

OFFICE 818.264.4232 | ROY@UNITEDASSETSALES.COM



**PRESTIGE
AUCTIONS**

www.prestigeequipment.com



**HOLLAND
INDUSTRIAL GROUP**

PLANT DISPOSITIONS | SURPLUS EQUIPMENT | REAL ESTATE

www.hollandindustrialgroup.com

WWW.UNITEDASSETSALES.COM

PUBLIC LIVE WEBCAST AUCTION

INSPECT ONSITE AND BID LIVE ONLINE

SPECTACULAR STATE OF THE ART AMADA SHEET METAL FABRICATION & GEMA POWDER COAT PAINT SYSTEMS FACILITY

AUCTION:

THURSDAY, DECEMBER 3 AT 11:00 AM PST

INSPECTION:

TUESDAY, DECEMBER 1 & WEDNESDAY, DECEMBER 2 FROM 9:00 AM TO 3:00 PM PST

LOCATION:

2633 PROGRESS STREET, VISTA, CA

TERMS OF PAYMENT:

CASH, CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 24 HOURS OF WINNING BID.

REMOVAL DATES:

ALL ITEMS MUST BE REMOVED NO LATER THAN THURSDAY, DECEMBER 31. NO EXCEPTIONS.

SPECIAL REMOVAL TERMS OF SALE:

DUE TO COVID-19 SAFETY CONCERNS, COURTESY FOR ALL BIDDERS, TIMING OF REMOVAL AND THE END OF YEAR SECTION 179 TAX SAVINGS, WE ARE PROVIDING COMPETITIVE RIGGING & LOADING QUOTES BY INLAND MACHINERY MOVING (951-901-5082). AMADA TECHNICIAN DECOMMISSION QUOTES & INSPECTIONS BY MIKE'S MACHINERY MAINTENANCE (760-828-1991). BOTH COMPANIES ARE LOCAL TO THE SALE SITE AND HAVE COMMITTED TO OUR APPROVED REMOVAL PLAN. PACKING, CRATING, TRUCKING, INTERNATIONAL SHIPPING, AND INSTALLATION IS ALSO OFFERED BY BOTH COMPANIES.

BUYER'S PREMIUM:

18% FOR ALL ONLINE PURCHASES. SOME ITEMS SUBJECT TO PRIOR SALE.

ONLINE BIDDING PROVIDED BY

BidSpotter.com



UNITED

ASSET SALES

ROY GAMITYAN, AUCTIONEER

WWW.UNITEDASSETSALES.COM

23945 Calabasas Rd., Ste. 209, Calabasas, CA 91302

Office 818.264.4232 | roy@unitedassetsales.com

ROY GAMITYAN, AUCTIONEER

CA Bond# 63388305



SQUARING SHEAR

WYSONG 1025 1/4" X 10' MECHANICAL SQUARING SHEAR, PROGRAMMABLE GAUGE CONTROL, 60" FRONT GAUGE, 36" BACK GAUGE, 120' SQUARING ARM, MET-FAB REAR PNEUMATIC SHEET SUPPORTS, ELECTRIC FOOT SWITCH

PLANT SUPPORT MACHINERY & EQUIPMENT

CLAUSING COLCHESTER 17" X 60" LATHE, (3) MILLER DYNASTY 350 PORTABLE WELDERS, COBRAMATIC COBRA MIG 260 PORTABLE WELDER, 2011 PACIFIC RIM CHILLER, MODEL PRM-HC-03PACI, S/N 1411035, PHOENIX PALLET WRAPPER, H-FRAME PRESS, (3) AIRFLOW SYSTEMS DOWNDRAFT TABLES AND MORE!



CORNER NOTCHER

2009 EUROMAC MODEL MULTI 220/6R, 1/4" CAPACITY MILD STEEL, 3/16" STAINLESS, VARIABLE ANGLE 30-140 DEGREES, OPTIONAL REAR STATION ON MODEL 200/6 MULTI ALLOWS FOR PUNCHING, RADIUS RECTANGULAR CUTTING, S/N VM900579901



AMADA FLAT PART SCANNER

AMADA VIRTEK FABRIVISION LASER QC 1200 LPS-1EA FLAT PART SCANNER, MAX. PART THICKNESS 8", 48" X 48" SCAN ZONE, FABRIVISION LASER IS A NON-CONTACT, FLAT PART LASER SCANNER THAT PROVIDES AUTOMATIC MEASUREMENT AND DIGITIZING CAPABILITIES THAT ARE AN INTEGRAL PART OF MODERN QUALITY ASSURANCE MODELS SUCH AS ISO 9000, TQM, SIXSIGMA, AND LEAN



SPOT WELDERS

(2) 2011 ACME 50 KVA, 20" ARMS, MICRO PROCESSOR 108 PLC CONTROL



1 OF 2

HUGE SELECTION OF AMADA PUNCH TOOLING, AMADA TOOL HOLDERS, AMADA TOOL CABINETS, AMADA TOOL CARTS



PLATE ROLL

2008 BAILEIGH MODEL PR-510, 60" X 10-GAUGE MILD STEEL, HYDRAULIC, 5.85 RPM ROLL SPEED, 4.75" UPPER ROLL DIAMETER

AMADA CNC PUNCH/LASER COMBO FMS CELLS

2010



2011 AMADA EMLK3610NT PUNCH LASER FABRICATION CELLS WITH ASR510-M (6) SHELF MATERIAL STORAGE, DELIVERY AND UNLOADING SYSTEM, 33 TON ELECTRIC SERVO PUNCH HEAD DRIVE, 60" X 120" TRAVEL, 58 STATION THICK TURRET, (4) AUTO INDEX STATIONS, FANUC AF4000I-B 4000 WATT LASER, AMNC PC BASED CNC CTRL., BRUSH TABLE, TORIT DUST COLLECTOR, ORION CHILLER, EXCELLENT CONDITION, MAINTAINED UNDER AMADA AMP PLAN, S/N 43612055, MFG. DATE 04/2011

\$1.5 MILLION NEW IN 2011

2011

1 OF 2



2010 AMADA EMLK3610NT PUNCH LASER FABRICATION CELLS WITH ASR510-M (6) SHELF MATERIAL STORAGE, DELIVERY AND UNLOADING SYSTEM, 33 TON ELECTRIC SERVO PUNCH HEAD DRIVE, 60" X 120" TRAVEL, 58 STATION THICK TURRET, (4) AUTO INDEX STATIONS, FANUC AF4000I-B 4000 WATT LASER, AMNC PC BASED CNC CTRL., BRUSH TABLE, TORIT DUST COLLECTOR, ORION CHILLER, EXCELLENT CONDITION, MAINTAINED UNDER AMADA AMP PLAN, S/N 43612049, MFG. DATE 10/2010

\$1.5 MILLION NEW IN 2010

AMADA PUNCH AND DIE SHARPENERS

AMADA-TOGU III PUNCH AND DIE SHARPENERS, 6.30" MAX. TOOL SIZE, 2 HP MOTOR, 9.45" AXIS TRAVEL, 3000 RPM MAX., VARIABLE FEED, COOLANT, (2) AVAILABLE, SERIAL NUMBERS: 30231057 AND 30231066, MFG. DATE: 11/2010

1 OF 2



AMADA EZ CUT NITROGEN GENERATOR SYSTEMS

AMADA EZ-CUT CUTTING SYSTEMS, NITROGEN GENERATOR, KAESER ASD 40 ST AIR COMPRESSORS, (3) SYSTEMS AVAILABLE



AMADA FIBER LASER FMS CELL

2014



2014 AMADA FLCAJ 4020 FIBER LASER FABRICATION CELL, AMADA AJ4000 4.2 KW GEN 2 FIBER LASER, AMNC-F CNC CONTROL, 78.7" X 157.84" MAX. CUTTING AREA, 4,724 IPM POSITIONING SPEED, LINEAR DRIVE, (8) STATION AUTO NOZZLE CHANGER, DUAL HIGH SPEED SHUTTLE TABLES, ORION CHILLER, DONALDSON DUST COLLECTOR, EXCELLENT CONDITION, MAINTAINED UNDER AMADA AMP PLAN, S/N 39420008, MFG. DATE: 06/2014

AMADA ASLUL400F1 LKA AUTOMATED LOAD/UNLOAD "SMALL FOOTPRINT" UTILIZES AREA ABOVE SHUTTLE TABLE, (8) SHELF SHEET STORAGE AND (3) PALLET DELIVERY SYSTEM, 78.74" X 157.48" MAX. SHEET SIZE, 6,600 LBS. PALLET LOAD CAPACITY, S/N 2695 MFG. DATE: 2014



2014



\$1.6 MILLION NEW IN 2014

3RD SHUTTLE TABLE

LARGE QTY OF AMADA PRESS BRAKE TOOLING, AMADA BRAKE TOOLING CABINETS

AMADA CNC PRESS BRAKES



2014 AMADA HG22004 247 TON X 4 METER SERVO HYDRAULIC CNC PRESS BRAKE, AMNC3 7-AXIS CNC, 169.3" MAX. BEND LENGTH, 148" DISTANCE BETWEEN HOUSINGS, 17.7" THROAT DEPTH, 9.8" STROKE, 20.5" OPEN HEIGHT, 8.7 IPS APPROACH SPEED, .79" IPS BEND SPEED, 938 IPS RETURN SPEED, DYNAMIC HYDRAULIC CROWNING, S/N 22048012, MFG. DATE: 01/2014

2014 AMADA HG1303 146 TON X 3 METER SERVO HYDRAULIC CNC PRESS BRAKE, AMNC3 7-AXIS CNC, 122.4" MAX. BEND LENGTH, 106.3" DISTANCE BETWEEN HOUSINGS, 9.8" STROKE, 20.5" OPEN HEIGHT, 17.7" THROAT, 8.7 IPS APPROACH SPEED, .79" IPS BEND SPEED, 938 IPS RETURN SPEED, DYNAMIC HYDRAULIC CROWNING, S/N 13308067, MFG. DATE: 08/2014

2010 AMADA HDS-1303NT 143 TON X 3 METER SERVO HYDRAULIC CNC PRESS BRAKE, 127" MAX BEND LENGTH, 106" DISTANCE BETWEEN HOUSINGS, 7.9" STROKE, 17.7" THROAT, 5-AXIS, CNC BACK GAGE, 7-AXIS CNC CONTROLS; 19.7" OPEN HEIGHT, + OR- 0.00004 RAM REPEATABILITY, DUAL FRONT FOLLOWER ARMS, S/N 82503952, MFG. DATE: 08/2010

2009 AMADA HDS-8025NT 88 TON X 2.5 METER SERVO HYDRAULIC CNC PRESS BRAKE, 100" MAX BEND LENGTH, 87" DISTANCE BETWEEN HOUSINGS, 7.9" STROKE, 16.3" THROAT, 18.5" OPEN HEIGHT, 5-AXIS, CNC BACK GAGE, 7-AXIS CNC CONTROLS, +- 0.00004 RAM REPEATABILITY, S/N 82503819, MFG. DATE: 06/2009

2010 AMADA RG-M2 8024 88 TON X 2.4 METER CNC PRESS BRAKE, 94.5" MAX. BENDING LENGTH, 80.7" DISTANCE BETWEEN HOUSINGS, 15.7" THROAT DEPTH, 3.94" STROKE, 14.57" OPEN HEIGHT, AMNC 3-AXIS CNC, S/N 80242101, MFG. DATE: 11/2010



2011 AMADA RG-M2 3512 37.5 TON X 1.2 METER CNC PRESS BRAKE, 47.2" MAX. BENDING LENGTH, 40.2" DISTANCE BETWEEN HOUSINGS, 7.87" THROAT, 3.94" STROKE, 14.57" OPEN HEIGHT, AMNC 3-AXIS CNC, S/N 35122167, MFG. DATE: 02/2011

AMADA ROBOTIC BENDING CELL WITH AUTOMATIC TOOL CHANGER



2010 AMADA ASTRO II 100 NT, HDS 1030NTR 110 TON X 3 METER ROBOTIC BEND CELL WITH TOOL CHANGER, 122.4" MAXIMUM BEND LENGTH, 106.3" DISTANCE BETWEEN HOUSINGS, 16.3" THROAT DEPTH, 7.9" STROKE, 23.6" OPEN HEIGHT, AUTOMATIC TOOL CHANGER, EQUIPPED WITH, AMCCPC CONTROL, TOOL AND GRIPPER PACKAGE, ASTRO MP20 LOAD/UNLOAD 6-AXIS ROBOT, MOTORMAN CONTROL, TRANSFER STATION, YASKAWA NX/HP20 POWER SUPPLY S/N 10306150, MFG. DATE: JULY 2010

2010 \$760,000 NEW IN 2010



INSERTION PRESSES

HAEGER 824 WT-4HE INSERTION PRESSES WITH WINDOWS TOUCH PC CONTROLS, 4 MAS 350 MODULAR AUTOFEED SYSTEMS (5) AVAILABLE, 8 TON, 24" THROAT, 0 - 8.5" ADJUSTABLE STROKE LENGTH, (2) BOWL, AND (4) BOWL SYSTEMS, MFG. DATES 2014/2015

HAEGER 618 PLUS INSERTION PRESS, 6 TON, 18" THROAT, MFG. DATE 2011, PLUS (2) ADDITIONAL HAEGER 6 TON PRESSES



LARGE QUANTITY OF HAEGER AUTOMATIC FEED TOOLING

STATE OF THE ART POWDER COAT PAINT LINES & SYSTEMS

GEMA "TWO COAT PROCESS" POWDER COAT PAINT SYSTEM, GEMA "MAGIC CYLINDER" QUICK COLOR CHANGE AUTOMATIC POWDER COAT BOOTH, (16) AUTO PAINT GUN CONTROLLERS, (12) AUTOMATIC GUNS, POWDER RECOVERY SYSTEM,

GEMA (8) COLOR SPRAY TO WASTE BOOTH, 54" X 66" OPENING, (2) PAINT STATIONS

(7) STAGE STAINLESS STEEL WASH, DRY-OFF AND CURE OVEN, 52" X 60" PASS THROUGH OPENING, REVERSE OSMOSIS SYSTEM

INFRARED CURING OVEN

PARKER IONICS BATCH TYPE POWDER COAT PAINT LINE, Q-FLO 7200 POW-DER BOOTH, QUICK COLOR CHANGE MANIFOLD, GX500L POWDER COAT UNIT, BATCH CLEANING BOOTH WITH LANDA VH653000 HOT WATER PRESSURE WASHER, BATCH TYPE DRY-OFF AND CURE OVEN, TROLLEY TYPE PART HANDLING SYSTEM, S/N 2011-13

WEBB-STYLES OVERHEAD CONVEYOR SYSTEM

2012



54" X 66" PRODUCT OPENING



GEMA (8) COLOR SPRAY TO WASTE BOOTH



PAINT SYSTEMS INSTALLED 2012, NEW COST OVER 2 MILLION DOLLARS

(39) SECTIONS OF PALLET RACKING, PORTABLE MATERIAL CARTS, (14) SECTIONS OF CANTILEVER MATERIAL RACKING, SHEET METAL MATERIAL, PALLET JACKS, INSPECTION, TOOLS, FANS AND RELATED ITEMS

PUBLIC LIVE WEBCAST AUCTION

INSPECT ONSITE AND BID LIVE ONLINE

SPECTACULAR STATE OF THE ART AMADA SHEET METAL FABRICATION & GEMA POWDER COAT PAINT SYSTEMS FACILITY

McCAIN MANUFACTURING

CALL FOR DETAILS: 818.264.4232

AUCTION: THURSDAY, DECEMBER 3 AT 11:00 AM PST

INSPECTION: TUESDAY, DECEMBER 1 AND WEDNESDAY, DECEMBER 2 FROM 9:00 AM TO 3:00 PM PST

LOCATION: 2633 PROGRESS STREET, VISTA, CA 92081

SPECTACULAR MULTI-MILLION DOLLAR OFFERING FEATURING LATE MODEL, STATE OF THE ART AMADA PUNCH/LASER FABRICATION CELLS, AMADA FIBER LASER, AMADA CNC PRESS BRAKES, HAEGER INSERTION PRESSES, ITW GEMA POWDER COAT SYSTEM, PARKER IONICS BATCH TYPE POWDER COAT PAINT LINE, LARGE QUANTITY OF TOOLING, PLANT SUPPORT EQUIPMENT, RAW MATERIALS AND MORE!



1 OF 2



LARGE QTY OF AMADA PRESS BRAKE TOOLING, AMADA BRAKE TOOLING CABINETS

