

# PUBLIC WEBCAST AUCTION

**BID ONSITE OR BID ONLINE**

**HAAS CNC VERTICAL & HORIZONTAL MACHINING & TURNING,  
PRECISION GRINDING & HONING, TOOL ROOM & NEW PISTON INVENTORY**



**AUCTION: WEDNESDAY, OCTOBER 23 AT 11:00 AM PDT**

**INSPECTION: TUESDAY, OCTOBER 22 FROM 9:00 AM TO 3:00 PM AND  
MORNING OF SALE FROM 8:00 AM TO 11:00 AM PDT**

**LOCATION: 2160 CHERRY INDUSTRIAL CIRCLE, LONG BEACH, CA**



**(12) HAAS VF-3, VF-2SS, VF-2, VF-EXT, MINIMILL, HAAS ST30Y, SL 20, SL-20T,  
HS1RP CNC VERTICAL & HORIZONTAL MACHINING, TURNING CENTERS FROM 2014,  
CINCINNATI PLAIN PRECISION GRINDERS, SUNNEN HONES, LATHES, MILLS, LIVE TOOL  
HOLDERS, TOOLING, KURT VISES, NEW PISTON INVENTORY AND RELATED ITEMS**



**UNITED**  
**ASSET SALES**  
ROY GAMITYAN, AUCTIONEER

**ROY GAMITYAN, AUCTIONEER CA BOND# 63388305**  
23945 Calabasas Road, Suite 209, Calabasas, CA 91302  
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**WWW.UNITEDASSETSALES.COM**

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## VENOLIA PISTONS

### AUCTION:

WEDNESDAY, OCTOBER 23 AT 11:00 AM PDT

### INSPECTION:

TUESDAY, OCTOBER 22 FROM 9:00 AM TO 3:00 PM  
AND MORNING OF SALE FROM 8:00 AM TO  
11:00 AM PDT

### LOCATION:

2160 CHERRY INDUSTRIAL CIRCLE,  
LONG BEACH, CA

### TERMS OF PAYMENT:

CASH, CASHIER'S CHECK, BUSINESS CHECK  
WITH BANK LETTER OF GUARANTEE, BANK WIRE  
TRANSFER. FULL PAYMENT MUST BE MADE NO  
LATER THAN 24 HOURS OF WINNING BID.

### REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER  
THAN FRIDAY, NOVEMBER 1. NO EXCEPTIONS.  
PREPPING, LOADING & TRUCKING IS THE  
RESPONSIBILITY OF THE BUYER.

### BUYER'S PREMIUM:

15% FOR ALL ONSITE PURCHASES AND  
18% FOR ALL ONLINE PURCHASES.

ONLINE BIDDING PROVIDED BY

**BidSpotter.com**



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## PRECISION PLAIN GRINDERS



CINCINNATI FILMATIC  
3P1A5J-2, 10" X 18", 15 HP  
WHEELHEAD MOTOR, SWIVEL  
TABLE, HYDRAULIC  
CINCINNATI FILMATIC  
6P2A5D-4, 10" X 18, S/N 54  
5496, 15 HP WHEELHEAD  
MOTOR, SWIVEL TABLE,  
HYDRAULIC



## PRECISION BORING MACHINES

(2) EX-CELL-O STYLE D-B 1212A  
BOREOMATIC, OPPOSED SPINDLES,  
12" TRAVEL, 13" X 55" TABLE, S/N'S  
2558, 20530



## PRECISION HONING MACHINES

(2) 2010 SUNNEN ML-2000, POWER STROKE, 6-170 MM  
STROKE LENGTH, 200-3000 RPM, OPERATOR CONTROL,  
S/N'S 4E1-1247, 1J1-1437  
SUNNEN MBC 1803 HONE, S/N 85579



## LATHES

ACRA TURN NAMSEON 16" X 40",  
TAILSTOCK, 8" CHUCK,  
2" HOLE THRU

(2) DLETA 14", 8" CHUCK  
VICTOR 103B, 8" CHUCK, TAILSTOCK  
VICTOR 17 430" X", N,  
8" CHUCK, TAILSTOCK  
GOODWAY 16" X 40"  
CADILLAC LATHE



## AIR COMPRESSOR & AIR DRYER

2015 GARDNER  
DENVER INTEGRA  
EFC99J, ROTARY TYPE,  
30 HP  
GREAT LAKES GRF





## CNC VERTICAL MACHINING CENTERS

2013



LOW HOURS

LOW HOURS



2013 HAAS VF-3 CNC VERTICAL MACHINING CENTER, S/N 1101415, 40" X, 20" Y, 25" Z, 48" X 18" TABLE, 30 HP, 40-TAPER, SIDE MOUNT 20 ATC, TSC 1000 CHIP BLASTER, CHIP AUGER SYSTEM

(2) 2014 HAAS VF-2 CNC VERTICAL MACHINING CENTERS, S/N'S 1117459 & 1117504, 30" X, 16" Y, 20" Z, 36" X 14" TABLE, 30 HP, 8100 RPM, 40-TAPER, SIDE MOUNT 24 ATC, CHIP AUGER SYSTEM

(2) 2010 HAAS VF-2SS CNC VERTICAL MACHINING CENTERS, S/N'S 1078731 & 71078730, 30" X, 16" Y, 20" Z, 36" X 14" TABLE, 30 HP SPINDLE, 12000 RPM, 40-TAPER, SIDE MOUNT 20 ATC, CHIP AUGER SYSTEM

2010 HAAS VF-2 CNC VERTICAL MACHINING CENTER, S/N 1080331, 30" X, 16" Y, 20" Z, 36" X 14" TABLE, 30 HP, 8100 RPM, 40-TAPER, 20ATC CHIP AUGER SYSTEM

1998 HAAS VF-EXT CNC VERTICAL MACHINING CENTER, S/N 15519, 30" X, 16" Y, 20" Z, 36" X 14" TABLE, 15 HP, HIGH TORQUE, 8100 RPM, 40-TAPER, CHIP AUGER SYSTEM

2014



LOW HOURS

2014



LOW HOURS



LOW HOURS

## CNC TURNING CENTERS

2013



LOW HOURS

2013 HAAS ST-30Y CNC TURNING CENTER, S/N 3095014, FULL C AXIS, LIVE MILLING/DRILLING, Y AXIS CAPABILITY COLLET CHUCK, 31" SWING, 21" MAX CUTTING DIA, 26" MAX CUTTING LENGTH, 3" BAR CAPACITY, TAILSTOCK, 3400 RPM, 12 ATC, CHIP AUGER SYSTEM

2004 HAAS SL-20T CNC TURNING CENTER, S/N 69040, FULL C-AXIS, LIVE TOOLING, COLLET CHUCK, 23" SWING, 10.3" MAX CUTTING DIA, 20" MAX CUTTING LENGTH, 2.06" BAR CAPACITY, TOOL PE-SETTER, 20 HP, VECTOR DUAL DRIVE, CHIP AUGER SYSTEM

2001 HAAS SL-20T CNC TURNING CENTER, S/N 64070, COLLET CHUCK, 23" SWING, 10.3" MAX CUTTING DIA, 20" MAX CUTTING LENGTH, 2.06" BAR CAPACITY, 10 STATION TURRET, TOOL PE-SETTER, 20HP, VECTOR DRIVE, TAIL STOCK, CHIP AUGER SYSTEM



LOW HOURS

## CNC MILL CENTER

2004 HAAS MINI MILL, S/N 39224, 16" X, 12" Y, 10" Z, 36" X 12" TABLE, 10,000 RPM SPINDLE, 10-ATC, 40-TAPER, CHIP AUGER SYSTEM

LOW HOURS



## HORIZONTAL MACHINING CENTER

1999 HAAS HS1RP, S/N 50680, 24" X, 20" Y, 22" Z, 24 ATC, 40 TAPER, 16" X 16" DUAL PALLETS, PALLET CHANGER, 30 HP, HIGH TORQUE SPINDLE, 710 IPM, BRUSHLESS SERVOS, COOLANT SYSTEM, CHIP AUGER SYSTEM

LOW HOURS



LOW HOURS



LOW HOURS



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**PARTIAL VIEW OF  
NEW INVENTORY**

**SUPPORT EQUIPMENT  
& TOOLING**

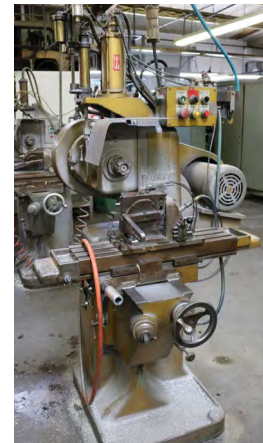
**VERTICAL & HORIZONTAL MILLS**



**BURR-KING 560 BELT SANDER, DRILL  
PRESSES, LIVE TOOL HOLDERS,  
KURT VISES, TOOLS**



**(2) BRIDGEPORT, ACRA & FREJOTH, BURKE & MILWAUKEE**



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**COMPLETE CATALOG & BIDDING INFO:  
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**IF YOU OR SOMEONE YOU KNOW WOULD LIKE TO HAVE AN AUCTION SALE,  
CALL US AT: 818.264.4232.**

**WE OFFER THE BEST FINDER'S FEE IN THE BUSINESS.**