

# PUBLIC WEBCAST AUCTION

**BID ONSITE OR BID ONLINE**

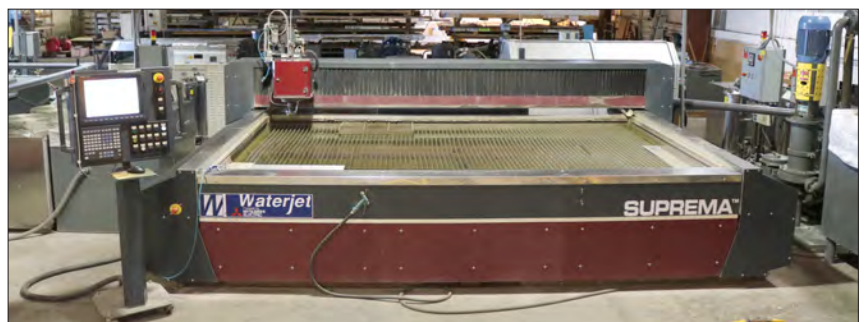
**PRISTINE HAAS CNC TURNING & VERTICAL MACHINING,  
TOOL ROOM, SHEET METAL FABRICATION, WELDING,  
ASSEMBLY & FINISHING FACILITY**

**AUCTION: TUESDAY, OCTOBER 8 AT 10:00 AM PDT**

**INSPECTION: MONDAY, OCTOBER 7 FROM 9:00 AM TO 3:00 PM AND MORNING**

**OF SALE FROM 8:00 AM TO 10:00 AM PDT**

**LOCATION: 528 E. MISSION ROAD, SAN MARCOS, CA**



INCLUDING (18) HAAS CNC MACHINING & TURNING CENTERS, FROM (2017), LATHES, MILLS, CNC WATERJETS UP TO 90 KPSI, (3) 3,500W & 4,000W SHEET LASERS, CNC PRESS BRAKES & FOLDING MACHINES, OBI PRESSES UP TO 250 TONS, CNC TURRET PUNCHES, INSERTION MACHINES, SHOTBLASTING, FORKLIFTS TO 30,000 LB CAPACITY, JIB CRANES, TRAILERS, VEHICLES, SHEET STOCK & MORE



**UNITED**

**ASSET SALES**

ROY GAMITYAN, AUCTIONEER

OFFICE 818.264.4232 | ROY@UNITEDASSETSALES.COM

SALE IN CONJUNCTION WITH:



**WWW.UNITEDASSETSALES.COM**

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## TERMS OF PAYMENT:

CASH, CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 24 HOURS OF WINNING BID.

## REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN THURSDAY, OCTOBER 31. NO EXCEPTIONS.

## BUYER'S PREMIUM:

15% FOR ALL ONSITE PURCHASES AND 18% FOR ALL ONLINE PURCHASES.

## CNC WATERJETS

2010

ONLY 2429 HOURS



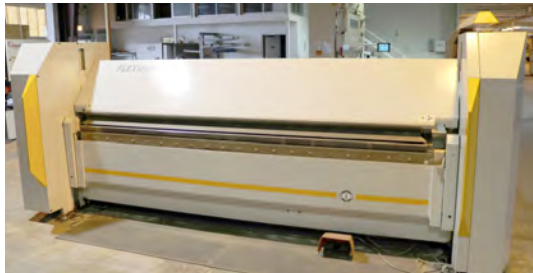
2010

ONLY 2691 HOURS



2010 MITSUBISHI WATERJET, S/N 29100, 6' X 12' TABLE, KMT STREAMLINE PRO "SL PRO 60" 90 KPSI INTENSIFIER, EBBCO FILTRATION, ABRASIVE HOPPER W/ PUMP, MITSUBISHI M700 CONTROL, METACAM 20 NESTING SOFTWARE, COLLISION SENSOR, TAPER COMPENSATION, ABRASIVE REMOVAL SYSTEM, ONLY 2429 HOURS

2010 MITSUBISHI SUPREMA, S/N 30030, 5' X 10' TABLE, KMT "S50" 60 KPSI INTENSIFIER, EBBCO FILTRATION, ABRASIVE HOPPER W/ PUMP, MITSUBISHI M700 CONTROL, METACAM 20 NESTING SOFTWARE, COLLISION SENSOR, TAPER COMPENSATION, ABRASIVE REMOVAL SYSTEM, ONLY 2691 HOURS



## CNC FOLDER

2002 RAS 73.30 FLEXIBEND CNC FOLDER, S/N 29/9, SYSTEM 6000 TOUCH SCREEN CONTROL, 11 GA MAX SHEET THICKNESS, 125.9" MAX WORKING LENGTH  
SALVAGNINI HPT 2014 PLUS CNC PANEL BENDER, S/N 85

ONLINE BIDDING PROVIDED BY

**BidSpotter.com**



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**ROY GAMITYAN, AUCTIONEER**  
CA Bond# 63388305

## CNC LASERS

1 OF 2



LOW HOURS

2003 CINCINNATI CL-6, 4000-WATT DUAL PALLET LASER CENTER, S/N 52735, GE FANUC SERIES 160I-L CONTROL, 5' X 10' TABLES, GE FANUC LASER C-4000-MODEL E, KOOLANT KOOLERS CHILLER, BEAM ON TIME 4564 HOURS



LOW HOURS

2002 CINCINNATI CL-707, 3500-WATT DUAL PALLET LASER CENTER, S/N 52718, 6' X 12' TABLES, ROFIN DC035 LASER, KOOLANT KOOLERS CHILLER, BEAM ON TIME 4442 HOURS

2003 CINCINNATI CL-707, 3500-WATT DUAL PALLET LASER CENTER, S/N 52847, 5' X 10' TABLES, ROFIN DC035 LASER, KOOLANT KOOLERS CHILLER, BEAM ON TIME 7713 HOURS

# PRESS BRAKES



214.62 CYCLE HOURS



100.58 CYCLE HOURS



4682

RG-80



CINCINNATI 230AFX12 CNC HYDRAULIC PRESS BRAKE, S/N 49534, 230 TON X 14', TOP & BOTTOM CLAMPING, CROWNING, UPGRADED PROFORM CONTROL, MAIN DRIVE ONLY HOURS 2391

WYSONG RT4140-122 CNC HYDRAULIC PRESS BRAKE, S/N RT11-116-A, 140 TON X 10', DNC90 CNC CONTROL

CINCINNATI 135CBX8 HYDRAULIC PRESS BRAKE, S/N 42228, 135 TON X 10'

DI-ACRO 100-10 HYDRA-MECHANICAL PRESS BRAKE, S/N 6850481102, 100 TON X 10'

CINCINNATI 90PFX10 CNC HYDRAULIC PRESS BRAKE, S/N 52801, 90 TON X 12', UPGRADED PROFORM CONTROL, MAIN DRIVE ONLY HOURS 2384

WYSONG H-90-10 HYDRA-MECHANICAL PRESS BRAKE, S/N HPB25-100, 90 TON X 12'



DI-ACRO 75-10 BRAKE, S/N 6751079150, 75 TON X 10', SELECT-A-BEND CONTROL

WYSONG H-55-6 HYDRA-MECHANICAL PRESS BRAKE, S/N HPB21-113, 55 TON X 6', DYNABEND 3 CONTROL

WYSONG H-4022 HYDRA-MECHANICAL PRESS BRAKE, S/N HPB13-286, 40 TON X 6', AUTOGAUGE CNC 1000 BACK GAUGE

AMADA FBD3512E HYDRAULIC PRESS BRAKE, S/N 35 TON X 4', NC9-EXII CONTROL

DI-ACRO 14-72 HYDRA-MECHANICAL PRESS BRAKE, DYNABEND 1 CNC CONTROL, 35 TONS X 6'

(2) WYSONG H-2052 HYDRA-MECHANICAL PRESS BRAKE, S/N'S HPB-12-187 & HPB12-114, 20 TON X 4', UNICORN II BACK GAUGE

WYSONG 20 TON X 4' HYDRA-MECHANICAL PRESS BRAKE, COMPUBEND CONTROL

(2) PACIFIC 17-4 HYDRA-MECHANICAL PRESS BRAKE, S/N'S 1208P & 1221P COMPUBEND CONTROL, 14 GA X 48"

# SAWS

2008 SOCO MC-350FA-DR AUTOMATIC COLD SAW, S/N 0207MC350057, BEWO 350LT COLDSAW AIR VISE, DOALL C-260A AUTOMATIC HORIZONTAL BANDSAW, S/N 459-86102, DOALL 36" VERTICAL BANDSAW, DELTA 20" VERTICAL BANDSAW



# BELT SANDERS

TIMESAVERS SERIES 2200 WIDE BELT SANDER, 37"

2003 TIMESAVERS 1211-11-0 SERIES 1200

BELT GRINDER, S/N 31563

TIMESAVERS 648 BELT SANDER, S/N 7787, 6" BELT, DUST COLLECTOR



BRAND NEW

# PRESSES

CINCINNATI OBS250 PRESS, S/N 45304, 12" STROKE, CINCINNATI 250-OBS-QDC PROGRAMMABLE CONTROL

ROUELLE S2-150-48-42 STRAIGHT SIDE PRESS, S/N 21605, 150 TON, 48" X 42" BED, 4" STK, 18" SH, 4" ADJ, 40 SPM

BLISS C60 OBI PRESS, H51925, FEDERAL FSS OBI PRESS, BLISS C45 OBI PUNCH PRESS, S/N H54137, ROUELLE 3G GAP FRAME PRESS

# INSERTION PRESS

(3) HAEGER HP6-C INSERTION PRESS, S/N 2173, 641, 2347

(3) HAEGER HP2.5A INSERTION PRESS, S/N 298, 295, 139

HAEGER HP6-B INSERTION PRESS, S/N 1140  
HAEGER HP6-C INSERTION PRESS, S/N 2347



ALSO AVAILABLE: LARGE AMOUNT OF PRESS BRAKE TOOLING



## CNC TURRET PUNCH PRESS

WIEDEMANN MAGNUM 5000 TURRET PRESS, S/N 24, FANUC 6M CONTROL, 54-STATION, 2-AUTO INDEX, 45 TON, .375" MAX THICKNESS, 60" X 72" MAX SHEET SIZE, 52" X 74" MAX TRAVERSE, 62" THROAT DEPTH  
 MURATEC WIEDEMANN MAGNUM 5000 TURRET PRESS, MURATEC TALKATIVE PV CNC CONTROL, 52-STATION, 2-AUTO INDEX, 45 TON, .375" MAX THICKNESS, 60" X 72" MAX SHEET SIZE, 52" X 74" MAX TRAVERSE, 62" THROAT DEPTH  
 MURATEC WIEDEMANN 3000Q TURRET PRESS, S/N MWA802, TALKATIVE-PIII CNC CONTROL  
 MURATEC CENTRUM 3000 CNC TURRET PRESS, FANUC SERIES 00-PC CONTROL, 54-STATION, 2-AUTO INDEX, MURATEC CELL LOADER FF-1250 LOADING SYSTEM  
 (2) MURATA WIEDEMANN CENTRUM, 2000 ION CNC TURRET PRESS, FANUC OP CONTROL  
 (3) WIEDEMANN CENTRUM 1000 CNC TURRET PRESSES, FANUC 6M CONTROL

## SHEARS

AMADA M-3060 SHEAR, S/N 3060074, 1/4" X 10', FRONT OPERATING BACK GAUGE, SQUARE ARM, (2) SUPPORTS, MAGNETIC REAR SHEET SUPPORTS  
 AMADA M-2045 SHEAR, S/N 2401997, 0.177" X 6', FRONT OPERATING BACK GAUGE, SQUARE ARM, (2) SUPPORTS  
 WYSONG 1272 SHEAR, S/N P13-1091, 12 GA X 6'  
 WYSONG 1452 SHEAR, 14 GA X 6'



## VEHICLES AND TRAILERS

43' FREUHAUF FB91-NF2-431P TRAILER, VIN: 1H2V0432XNE015002  
 40' FREUHAUF FB29-12-40 TRAILER  
 40' WESCO TRAILER  
 28' FREUHAUF FBB9-NF1-28W TRAILER, VIN: 2V02815NE045001  
 INTERNATIONAL 4900 4 X 2 TRACTOR, VIN: 1HSSPCN7NH433358  
 ISUZU TURBO 14' BOX TRUCK, VIN: JALB4B1H2M7001286

## FORKLIFTS & ROLLING STOCK

30,000 LB TAYLOR DIESEL FORKLIFT  
 4,600 LB HYSTER H50XM LP FORKLIFT, S/N H177B50728B, SIDE SHIFT, 3-STAGE MAST  
 4,700 LB YALE LP FORKLIFT, S/N A875B04481W, SIDE SHIFT, 2-STAGE MAST  
 6,000 LB YALE LP FORKLIFT, S/N N568347, SIDE SHIFT, 3-STAGE MAST  
 5,000 LB CATERPILLAR CP25 LP FORKLIFT, S/N 5AM92842, SIDE SHIFT, 3-STAGE MAST  
 4,000 LB DREXEL SL-44/3-ESS-EE ELECTRIC FORKLIFT, S/N 17775-9-616, 3-STAGE MAST  
 3,300 LB TOYOTA 5FGL10 LP FORKLIFT, S/N ASFGL1-8 56275, 2-STAGE MAST  
 3,600 LB CLARK ESN20 ELECTRIC STAND UP FORKLIFT, SIDE SHIFT, 3-STAGE MAST  
 3,000 LB CATERPILLAR NRP30 ELECTRIC FORKLIFT, 2-STAGE MAST  
 RAYMOND 41-40-R40TT STAND UP FORKLIFT, S/N NA, 4000 LB CAPACITY



30,000LB CAPACITY



4,600LB CAPACITY



## MATERIAL HANDLING

2 TON CONTRX 12' X 16' FLOOR STANDING JIB CRANE  
 (2) 1.5 TON CONTRX 12' X 16' FLOOR STANDING JIB CRANE  
 1.5 TON CONTRX 12' X 12' FLOOR STANDING JIB CRANE  
 1/4 TON CONTRX 10' X 16' FLOOR STANDING JIB CRANE  
 2000 LB ANVER VLS-08 VACUUM LIFT  
 900 LB ANVER VL7.07 VACUUM LIFT  
 ANVER 820, 800 & 500 LB VACUUM LIFTS



2015



LOW HOURS

# CNC VERTICAL MACHINING CENTERS

2017

LOW HOURS



2012

LOW HOURS



2017 HAAS VF-2SS CNC VERTICAL MACHINING CENTER, S/N 1144374, 4TH AXIS READY, 30" X, 16" Y, 20" Z, 36" X 14" TABLE, 30 HP SPINDLE, 12000 RPM, 40-TAPER, ONLY 1292 HOURS

2015 HAAS VF-4SS CNC VERTICAL MACHINING CENTER, S/N 1121942, 4TH AXIS READY, 50" X, 20" Y, 25" Z, 52" X 18" TABLE, 30 HP SPINDLE, 12000 RPM, 40-TAPER, ONLY 9458 HOURS

2012 HAAS VF4 CNC VERTICAL MACHINING CENTER, S/N 1097146, 50" X, 20" Y, 25" Z, 52" X 18" TABLE, 40-TAPER, 24 ATC, ONLY 5694 HOURS

(2) 2009 HAAS VF-2D CNC VERTICAL MACHINING CENTER, S/N 1074545 & 1074852 ONLY 12091 HOURS, 30" X, 16" Y, 20" Z, 36" X 14" TABLE, 30 HP, 8100 RPM, 40-TAPER

# CNC MILLING MACHINES

1 OF 6



LOW HOURS

(6) HAAS SUPERMINI MILL 2 CNC VERTICAL MILLS, 20" X, 16" Y, 14" Z, 40" X 14" TABLE, 15 HP SPINDLE, 10000 RPM, 40 TAPER. AVAILABLE - (2013) 1108004-ONLY 4273 HOURS, (2012) 1099209-ONLY 1202 HOURS, 1097695-ONLY 4441 HOURS, (2009) 1073925, 1073933-ONLY 1139 HOURS, (2005) 1071623 W/ HA5C 4TH AXIS-ONLY 12034 HOURS

2012 HAAS TM-3P CNC VERTICAL MILL, S/N 1099248, 40" X, 20" Y, 16" Z, 57.8" X 14.5" TABLE, 7.5 HP, 6000 RPM, 40-TAPER, ONLY 4847 HOURS

2005 HAAS MINI MILL CNC VERTICAL MILL, S/N 46139, 16" X, 12" Y, 10" Z, 36" X 12" TABLE, 10,000 RPM SPINDLE, 10-ATC, 6000 RPM, 40-TAPER, ONLY 11769 HOURS

2003 HAAS TM-1 CNC VERTICAL MILL, S/N 32804, 4TH AXIS READY, 30" X, 12" Y, 16" Z, 47.8" X 10.5" TABLE, 7.5 HP, 4000 RPM, 40-TAPER, ONLY 12850 HOURS

LOW HOURS



2015



LOW HOURS

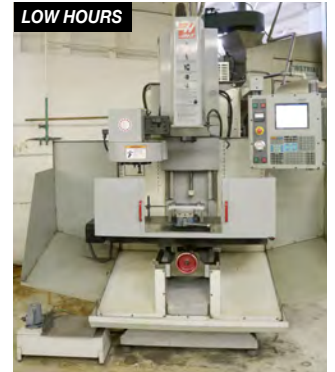
2012



LOW HOURS

# CNC TURNING CENTERS

LOW HOURS



2010 HAAS ST-20 CNC TURNING CENTER, S/N 3086730, 8.3" CHUCK, 21" SWING, 15" MAX CUTTING DIA, 22.5" MAX CUTTING LENGTH, 2.5" BAR CAPACITY, TAILSTOCK, ONLY 5473 HOURS

2013 HAAS ST-10 CNC TURNING CENTER, S/N 3096952, COLLET CHUCK, 16.5" SWING, 14" MAX CUTTING DIA, 16" MAX CUTTING LENGTH, 1.75" BAR CAPACITY, TAILSTOCK,

2008 HAAS SL-20T CNC TURNING CENTER, S/N 3081911, COLLET CHUCK, 23" SWING, 10.3" MAX CUTTING DIA, 20" MAX CUTTING LENGTH, 2.06" BAR CAPACITY, TAILSTOCK,

2008 HAAS SL-10 CNC LATHE, S/N 3082821, COLLET CHUCK, 16.25" SWING OVER FRONT APRON, 8" SWING, 11" CUTTING DIA, 13" MAX CUTTING LENGTH, 6000 RPM, 6.25" X, 14" Z, TAILSTOCK, ONLY 12020 HOURS

LOW HOURS



2010



LOW HOURS

2013



LOW HOURS

LOW HOURS



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214.62 CYCLE HOURS

### SHOTBLAST & SURFACE FINISHING



2006 INDUSTRIAL BLAST FACILITIES BY CLEMCO INDUSTRIES CORP. 2024 6.0 CF CAPACITY ABRASIVE BLAST ROOM, S/N 53616, 7' X 14' X 8' BLAST ROOM  
GIANT GT-35 ABRASIVE FINISHING SYSTEM, S/N 1125, 20HP  
WAGNER & NORDSON MOBILE SPRAY GUN SYSTEMS  
LARGE CAPACITY MANUAL SPRAY BOOTH & HEAT TREAT OVENS



### INSPECTION

OGP XL-815 OPTICAL COMPARATOR

### PARTS WASHER

PROCECO TYPHOON HD PARTS WASHER, S/N 93-220 2-STAGE CLEANING CABINET W/ TURNTABLE  
PRESSURE ISLAND VIPIR 6X12 PRESSURE WASHING STATION, 1,000 PSI



### TOOL ROOM MACHINERY

LAGUN FTV-2 MILLING MACHINE W/ POWER FEEDS, (2) HARDINGE DSM59 TURRET LATHES, SOUTHBEND SBL330 LATHE, S/N 17674, LEBLOND LATHE, S/N 4D1380, CLAUSING & HARDINGE HC & LINHUAN EHT25B CHUCKER LATHES, HARIG SUPER 618 AND BOYER-SHULTZ SURFACE GRINDERS, PULLMAX P952 DEEP THROAT PUNCH, S/N 59200-0, ROTEX 12CF150 PUNCH, DAKE 75-TON H-FRAME PRESS, (2) DI-ACRO J-1300 MANUAL HAND BRAKES 24", DI-ACRO NO. 24 FINGER BRAKE, DI-ACRO 2' FINGER BRAKE, DI-ACRO 24 SLIP ROLLER, TENNSMITH CR24 HAND SLIP ROLL, (2) BURR-KING 760 BELT SANDERS, PEXTO G52-4 FOOT SHEAR, 4' PULLMAX NIBBLER, PEXTO 4' HAND SHEAR, PEXTO HAND SLITTER, (2) GREENERD ARBOR PRESS, BAILEIGH MH-19 POWER HAMMER, DELTA R9148 DRILL PRESS, SPEEDYCUT ST-1 MULTI HEAD DRILL PRESS, ELLIS 9400 15" VARIABLE SPEED DRILL PRESS, ENKOH'S DRILL PRESS, JET TURRET DRILL, CLAUSING 2276 15" DRILL PRESS, BROTHOR BT2-223 HI-TAPPING MACHINE, S/N 115903



### WELDING



SCIACKY & LORS 150 TO 20 KVA SPOT WELDERS AND INLINE WELDERS  
(2) MILLER SYNCROWAVE 250 TIG WELDERS  
MILLER MILLERMATIC 350P MIG WELDER  
LINCOLN AC-225-A ARC WELDER  
NELSON NCD 100 STUD WELDER & GUN

### AIR COMPRESSORS

INGERSOLL RAND 30 HORIZONTAL PISTON TYPE AIR COMPRESSOR W/ TANK, S/N 480608  
GARDNER DENVER 10 HP HORIZONTAL AIR COMPRESSOR W/ TANK  
QUINCY QT10 AIR COMPRESSOR, S/N UT4704439  
(2) HILL BROTHERS 3 HP AIR COMPRESSORS