

PUBLIC WEBCAST AUCTION

BID ONSITE or BID ONLINE

MAZAK CNC HORIZONTAL MACHINE SHOP

AUCTION: THURSDAY, MAY 23 AT 11:00 AM PDT

INSPECTION: WEDNESDAY, MAY 22 FROM 9:00 AM TO 3:00 PM AND

MORNING OF SALE FROM 8:00 AM TO 11:00 AM PDT

LOCATION: 1333 SOUTH 51ST STREET, RICHMOND, CA



2010 MAZAK NEXUS 6000-II & (2) 2005 HCN-6000 HORIZONTAL MACHINING CENTERS, MAZAK V515/40 VERTICAL MACHINING CENTER, TOOLROOM EQUIPMENT, AIR COMPRESSORS, JIB CRANES, (500) CAT 50 TAPER TOOL HOLDERS, WELDERS, PERISHABLE TOOLING, TOOL CARTS, PALLET RACKING AND RELATED ITEMS



UNITED
ASSET SALES
ROY GAMITYAN, AUCTIONEER

ROY GAMITYAN, AUCTIONEER CA BOND# 63388305
23945 Calabasas Road, Suite 209, Calabasas, CA 91302
Office 818.264.4232 | roy@unitedassetsales.com

WWW.UNITEDASSETSALES.COM

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TERMS OF PAYMENT:

CASH, CASHIER'S CHECK, BUSINESS CHECK WITH BANK LETTER OF GUARANTEE, BANK WIRE TRANSFER. FULL PAYMENT MUST BE MADE NO LATER THAN 48 HOURS OF WINNING BID.

REMOVAL:

ALL ITEMS MUST BE REMOVED NO LATER THAN FRIDAY, JUNE 7. PREPPING & TRUCKING IS THE RESPONSIBILITY OF THE BUYER. REMOVAL & RIGGING PROVIDED EXCLUSIVELY BY LAWSON DRAYAGE INC. 510-785-5100.

BUYER'S PREMIUM:

15% FOR ALL ONSITE PURCHASES AND 18% FOR ALL ONLINE PURCHASES.

FOR COMPLETE SALE INFORMATION

CALL ROY GAMITYAN: 818-264-4232
EMAIL: ROY@UNITEDASSETSALES.COM
OR VISIT: WWW.UNITEDASSETSALES.COM

ONLINE BIDDING PROVIDED BY

BidSpotter.com



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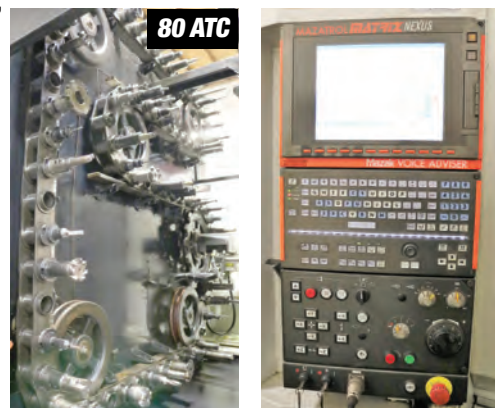
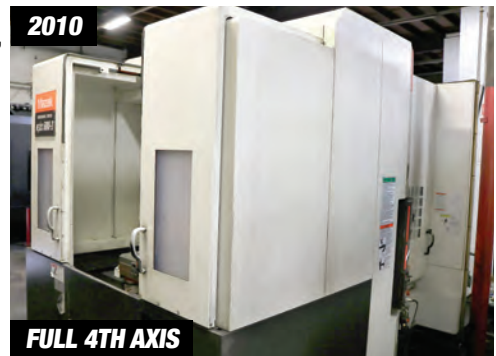
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(3) CNC HORIZONTAL MACHINING CENTERS



2010 MAZAK NEXUS HCN-6000-II, MAZATROL MATRIX NEXUS VOICE ADVISOR CNC CONTROL, PALLET SIZE: 19.685" X 19.685", TRAVELS: X-AXIS: 31.5", Y-AXIS: 31.5", Z-AXIS: 31.5", FULL 4TH AXIS, DISTANCE FROM SPINDLE CENTER TO TOP OF PALLET: 3.94"-35.43", DISTANCE FROM SPINDLE NOSE TO PALLET CENTER 5.91"-37.40", WORKPIECE SIZE: MAXIMUM TABLE LOAD: 2,204 LBS, MAXIMUM WORKPIECE HEIGHT: 39.37", MAXIMUM WORKPIECE DIAMETER: 35.43", SPINDLE NOSE: CAT 50, SPINDLE RPM: 7,000, SPINDLE HORSEPOWER: (30 MIN/CONT) 30/40, HIGH SPINDLE TORQUE: 774 FT/LBS, OBTAINS FULL HP @ 7000 RPM, CONSTANT TORQUE RANGE: 35 - 3400 RPM, 80 AUTOMATIC TOOL CHANGER, TOOL-TO-TOOL TIME: 1.8 SEC, CHIP-TO-CHIP TIME (APPROX.): 3.5 - 4.0 SEC, MAXIMUM TOOL DIAMETER: 4.3", MAX. TOOL DIA. W/ ADJACENT POCKETS EMPTY: 9.84", MAXIMUM TOOL LENGTH: 19.69", MAXIMUM TOOL WEIGHT: 66 LBS, RAPID TRAVERSE RATE: 2362 IPM, MAXIMUM PROGRAMMABLE FEED RATE: 2362 IPM, FLOOR SPACE REQUIRED: 273.9" X 111.0", MACHINE HEIGHT FROM BOTTOM OF BASE: 131.8", MACHINE WEIGHT: 36,860 LBS, WORKPIECE AIR BLAST, ADDITIONAL WORK LIGHT (HALOGEN LIGHT), PREPPED FOR WORK MEASURING SYSTEM PROBE, MAYFRAN CHIP CONVEYOR REAR DISCHARGER, MAZAK SUPER FLOW S8 HIGH PRESSURE COOLANT, 1000 PSI/8 GPM, AUTOMATION READY WITH PALLETECH ONLINE SYSTEM, REHISHAW PROBING, S/N 221274



CNC VERTICAL MACHINING CENTER





2005

80 ATC

FULL 4TH AXIS

2005 MAZAK HCN-6000, MAZATROL FUSION 640M NEXUS CNC CONTROL, PALLET SIZE: 19.68" X 19.68", TRAVELS: X-AXIS: 31.5", Y-AXIS: 31.5", Z-AXIS: 31.5", FULL 4TH AXIS, DISTANCE FROM SPINDLE CENTER TO TOP OF PALLET: 3.94" -35.43", DISTANCE FROM SPINDLE NOSE TO PALLET CENTER 5.91"-37.40", WORKPIECE SIZE: MAXIMUM TABLE LOAD: 2,204 LBS, MAXIMUM WORKPIECE HEIGHT: 39.37", MAXIMUM WORKPIECE DIAMETER: 35.43", SPINDLE NOSE: CAT 50, SPINDLE RPM: 7,000, SPINDLE HORSEPOWER: 40, HIGH SPINDLE TORQUE: 774 FT / LBS, OBTAINS FULL HP @ 7000 RPM, CONSTANT TORQUE RANGE: 35 -3400 RPM, 80 AUTOMATIC TOOL CHANGER, TOOL-TO-TOOL TIME: 1.8 SEC, CHIP-TO-CHIP TIME (APPROX.): 3.5 - 4.0 SEC, MAXIMUM TOOL DIAMETER: 4.3", MAX. TOOL DIA. W/ADJACENT POCKETS EMPTY: 9.84", MAXIMUM TOOL LENGTH:19.69", MAXIMUM TOOL WEIGHT: 66 LBS, RAPID TRAVERSE RATE: 2363 IPM, MAXIMUM



2005

80 ATC

FULL 4TH AXIS

PROGRAMMABLE FEED RATE: 2363 IPM, FLOOR SPACE REQUIRED: 273.9" X 111.0", MACHINE HEIGHT FROM BOTTOM OF BASE:131.8", MACHINE WEIGHT: 33,060 LBS, WORKPIECE AIR BLAST, NC ROTARY TABLE (360,000 POSITIONS), HIGH TORQUE SPINDLE, PREP HI PRESSURE COOLANT THRU W/ DRAW PUMP, MAZAK SUPERFLOW I (1000 PSI), AUTO PECKING CYCLE W/LOAD DETECTION, PREPPED FOR MEASURING SYSTEM MP700, MAYFRAN CHIP CONVEYOR CONSEP 2000 DUAL BELT-REAR DISCHARGERS, MAZAK SUPER FLOW S8 HIGH PRESSURE COOLANT,1000 PSI/8 GPM, RENISHAW PROBING, S/N 175442

2005 MAZAK HCN-6000, MAZATROL FUSION 640M NEXUS CNC CONTROL, PALLET SIZE: 19.68" X 19.68", TRAVELS: X-AXIS: 31.5", Y-AXIS: 31.5", Z-AXIS: 31.5", B-AXIS DEGREE INDEXING NC ROTARY PALLETS .001 (360,000 POSITIONS), DISTANCE FROM SPINDLE CENTER TO TOP OF PALLET: 3.94" -35.43", DISTANCE FROM SPINDLE NOSE TO PALLET CENTER 5.91"-37.40", WORKPIECE SIZE: MAXIMUM TABLE LOAD: 2,204 LBS, MAXIMUM WORKPIECE HEIGHT: 39.37", MAXIMUM WORKPIECE DIAMETER: 35.43", SPINDLE NOSE: CAT 50, SPINDLE RPM: 7,000, SPINDLE HORSEPOWER: 40, HIGH SPINDLE TORQUE: 774 FT / LBS, OBTAINS FULL HP @ 7000 RPM, CONSTANT TORQUE RANGE: 35 -3400 RPM, 80 AUTOMATIC TOOL CHANGER, TOOL-TO-TOOL TIME: 1.8 SEC, CHIP-TO-CHIP TIME (APPROX.): 3.5 - 4.0 SEC, MAXIMUM TOOL DIAMETER: 4.3", MAX. TOOL DIA. W/ADJACENT POCKETS EMPTY: 9.84", MAXIMUM TOOL LENGTH: 19.69", MAXIMUM TOOL WEIGHT: 66 LBS, RAPID TRAVERSE RATE: 2363 IPM, MAXIMUM PROGRAMMABLE FEED RATE: 2363 IPM, FLOOR SPACE REQUIRED: 273.9" X 111.0", MACHINE HEIGHT FROM BOTTOM OF BASE:131.8", MACHINE WEIGHT: 33,060 LBS, WORKPIECE AIR BLAST, NC ROTARY TABLE 0.001 DEGREE INDEXING, HIGH TORQUE SPINDLE, PREP HI PRESSURE COOLANT THRU W/ DRAW PUMP, MAZAK SUPERFLOW I (1000 PSI), AUTO PECKING CYCLE W/ LOAD DETECTION, CHIP CONVEYOR CONSEP 2000 DUAL BELT-REAR DISCHARGERS, MAZAK SUPER FLOW S8 HIGH PRESSURE COOLANT, 1000 PSI/8 GPM, RENISHAW PROBING, S/N 179714



2005

80 ATC

360,000 POSITIONS



2005

80 ATC

360,000 POSITIONS

TOOL ROOM

AIR COMPRESSORS

INGERSOLL RAND UP30HP, SCREW TYPE, 30 HP, 125 CFM, 203 PSI, S/N CBV164969
 ATLAS COPCO GX 18FF ROTARY TYPE, 25 HP, DRYER

WELDERS

MILLER DIMENSION 652 POWER SOURCE, MILLER WIRE FEEDER, COUNT MOUNTED
 MILLER CP 200
 LINCOLN WIRE-MATIC 255

CLAUSING KONDIA VERTICAL MILL, 10.5" X 42" TABLE, POWER DRAW BAR, POWER FED, XY DRO060-3300 RPM SPINDLE SPEED, 1.5 HP
 ACRA VERTICAL MILL, 10.5" X 42" TABLE, 60-3300 RPM SPINDLE SPEED



JIB CRANES



(3) ABEL HOWE 1/2 TON CAPACITY, HOISTS, APPROX. 20' ARMS, WALL MOUNTED



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SUPPORT EQUIPMENT

OVER (500) CAT 50 TAPER TOOL HOLDERS, LARGE DRILLS, COLLETS, BORING BARS, CARBIDE INSERTS, PALLET RACKING, FASTENER PARTS CABINETS, FASTENER TOOL BOXES, TOOL CARTS, WORK BENCHES, BENCH VISES, HAND TOOLS AND MORE!



FOR COMPLETE ONLINE BIDDING INFORMATION:

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IF YOU OR SOMEONE YOU KNOW WOULD LIKE TO HAVE AN AUCTION SALE, CALL US AT: 818.264.4232. WE OFFER THE BEST FINDER'S FEE IN THE BUSINESS.